



Quick Start Setup Instructions for Raven RCM & AgXcel Harness for 2 Liquid Product

PLEASE NOTE: Your setup may vary. These screen shots represents a typical AgXcel Liquid Fertilizer System setup. See the Raven LRC Operator's Manual for safety information and additional setup and operating information.

1. Navigate to the Applicator Setup Screen



For the initial setup, start a new profile. The Raven LRC allows you to store 8 profiles. Be prepared to wait during this phase of the setup process....**A LONG TIME!**

2. Name Profile

Enter Profile Name, Machine Type, Application Width

3. Enter the number of products you will be using and how many RPM sensors in use

4. Select LIQUID for Product 1 and Product 2

5. Setup Section Groups

Enter how many sections you have and the width of the sections. Make sure "Master Clutch" is unchecked.

6. Scale Setup: NONE



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7. The AgXcel Pressure Sensor will be setup as a Custom sensor. Calibration will be done later.

Sensors (such as pressure, pump RPM, spinner RPM) do not need to be assigned to a specific product if they are just being used to monitor a device and not to control it. AgXcel recommends that you NOT assign pressure product. However, there may be times when you want to assign the sensor to a product.

8. Control Valve Setup (use the number indicated for your

system) Valve Response Rate: *(Adjust as needed)*

- GX5 (hydraulic).....100 Synergist.....80
- GX2 (electric).....100 GX12HP.....80

If pump is slow responding to rate or speed changes, increase **Valve Response Rate** 10hz at a time. If product oscillates around rate going across the field, reduce **Valve Response Rate**.

Control Deadband: Start at 2

Coil Frequency:

- GX5 (hydraulic).....100 Synergist.....125
- GX2 (electric).....100 **GX12HP.....100**

PWM High Limit:

- GX5 (hydraulic).....100 Synergist.....80
- GX2 (hydraulic).....100 **GX12HP.....90**

Low Limit *(Adjust in field as needed)*

- GX5 (hydraulic).....25 Synergist.....10
- GX2 (electric).....10 **GX12HP.....10**

PWM Startup *(Adjust in field as needed)*

- GX5 (hydraulic).....80 Synergist.....80
- GX2 (electric).....100 **GX12HP.....10**

For best startup performance, set the PWM Startup at or slightly above the normal operating PWM Duty Cycle (DC%). When the pump starts it will go immediately to that Duty Cycle and then will have just a minor adjustment to lock on to the Target Rate. **IF THE PUMP STARTS TOO FAST, LOWER THE PWM STARTUP.**

Normal Operation:

37.1 DC%



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9. Enter appropriate Flowmeter Cal number

GX12HP	
# OF PUMPS	CAL#
1	84
2	42
3	28

AGXCEL FLOW METER GUIDE		
MODEL / RATE	PULSES / GAL	Flow Cal #
0.08 - 1.6	37850 *	4731
0.13 - 2.6	22710 *	2838
0.3 - 5	11355 *	1419
0.6 - 13	4542	4542
1.3 - 26	2271	2271
2.6 - 53	1135	1135

NOTE: JDRC does not except more than 4 digits for a flow cal so a divide by 8 cable is required.

Use charts for flowmeter calibration number

CAUTION: When choosing pulses/gal, be sure to choose the "gal" unit. This will allow the controller to read in ounces with the flow cal entered.

10. Tank & Fill Setup

Check Tank Fill Monitor box if using a fill flowmeter. Then enter Tank Fill Flowmeter Calibration. (Units are 10 gal)

11. Set Rates & Rate Smoothing

Check the Decimal Shift box to enter rates with one more decimal point (such as 0.25 GPA)

12. Set Off Rate Alarm as desired

The Minimum Flow Rate box will not be present if a pressure sensor has been assigned to this product. Typically, **Minimum Flow Rate will be left at 0.**

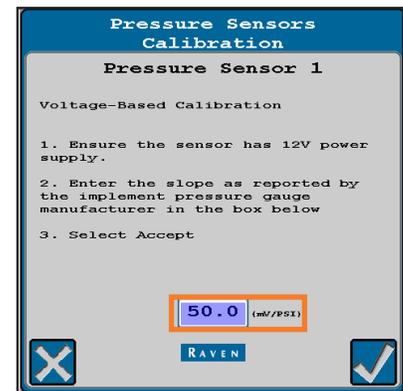
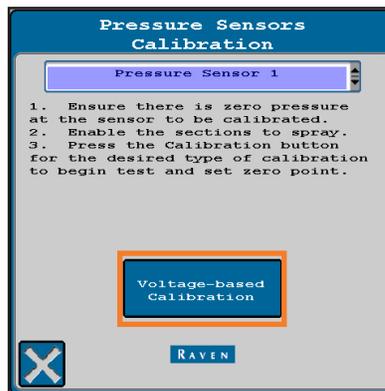
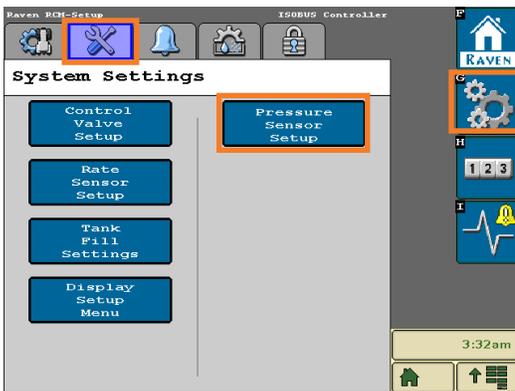


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13. Pressure Sensor

When using an AgXcel pressure sensor the steps must be performed below. AgXcel uses a 0 - 100 PSI pressure transducer and a calibration number of **50.0 mv/PSI** is to be used. To ensure that the sensor is properly calibrated, please make sure that the M12 connector with a **GREEN lit LED** is **DISCONNECTED** from the sensor, this will ensure that the sensor does not detect any pressure in the system. 0 Pressure = 0.00 V.

For complete information on how the **Sensor** is operating, go to: **Diagnostics > Readings > Pressure Sensors**. 0 Pressure Voltage should be 0.00 V .



14. Advance Tuning - Many times the Control Valve Settings are not enough to appropriately control the AgXcel EMD PWM Intelligent Module. Therefore, additional fine tuning using the Raven LRC under the Advance Tuning section is required. On the AgXcel GX2 or Synergist system the PID values must be modified. For more in-depth details of this feature press the ? button.

Default Settings are:

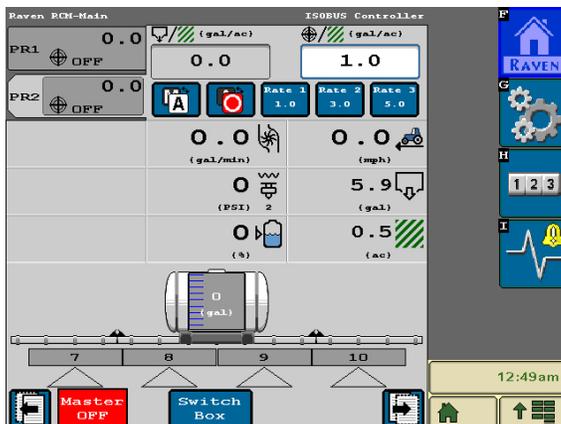
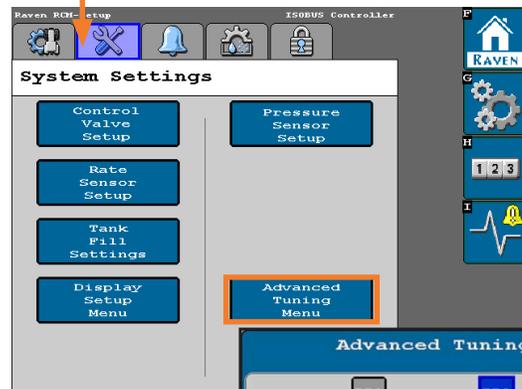
P = 50 D = 50
I = 20 S = 50

PID Valve Tuning for AgXcel GX12HP Electric System:

Set P = 20 D = 10
Set i = 10 S = 20

Setting P = 100 and S = 100 will ensure the quickest response from the AgXcel GX2 Electric System

Press and HOLD the SETTINGS tab for about 10 seconds until the Advanced Tuning button displays



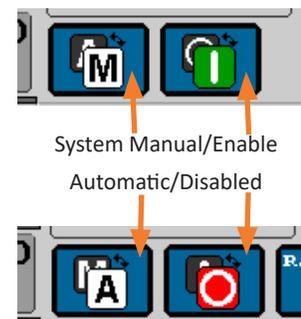
Ensure that you have these options selected:

Volume Per Minute

Speed Layout

Task Area

Pressure Readout (if you have a Pressure Transducer)





AgXcel Raven RCM 2 Product Harness

Agxcel #5 5457
320-430 Rev.B

47-PIN MALE



Wire Size: 18G
Length: 25in

HC GROUND	01
SENSOR GROUND	02
	03
HC GROUND	04
HC POWER (15A)	05
HC POWER (15A)	06
PRESSURE 01	07
PRESSURE 02	08
	09
	10
FLOWMETER 01	11
	12
	13
FLOWMETER 02	14
	15
	16
	17
MASTER ON/OFF	18
	19
	20
	21
SENSOR 5V POWER	22
PRODUCT 01 PWM (-)	23
PRODUCT 01 PWM (+)	24
PRODUCT 02 PWM (+)	25
PRODUCT 02 PWM (-)	26
SECTION 13	27
SECTION 14	28
SECTION 15	29
SECTION 16	30
IMPLEMENT SWITCH INPUT	31
	32
SENSOR 12V POWER	33
SENSOR GROUND	34
	35
SECTION 01	36
SECTION 02	37
SECTION 03	38
SECTION 04	39
SECTION 05	40
SECTION 06	41
SECTION 07	42
SECTION 08	43
SECTION 09	44
SECTION 10	45
SECTION 11	46
SECTION 12	47

PRODUCT 01	
01	VALVE GROUND
02	VALVE GROUND
03	
04	SECTION 01
05	SECTION 02
06	SECTION 03
07	SECTION 04
08	SECTION 05
09	SECTION 06
10	SECTION 07
11	SECTION 08
12	
13	
14	
15	PRODUCT 01 PWM (-)
16	PRODUCT 01 PWM (+)
17	
18	MASTER ON/OFF
19	
20	
21	FLOWMETER GROUND
22	
23	
24	
25	FLOW 5V
26	
27	
28	FLOW SIGNAL
29	SENSOR GROUND
30	SENSOR 12V POWER
31	PRESSURE 01
32	
33	
34	
35	
36	VALVE POWER (15A)
37	HC POWER (15A)

PRODUCT 02	
01	VALVE GROUND
02	VALVE GROUND
03	
04	SECTION 09
05	SECTION 10
06	SECTION 11
07	SECTION 12
08	SECTION 13
09	SECTION 14
10	SECTION 15
11	SECTION 16
12	
13	
14	
15	PRODUCT 02 PWM (-)
16	PRODUCT 02 PWM (+)
17	
18	MASTER ON/OFF
19	
20	
21	FLOWMETER GROUND
22	
23	
24	
25	FLOW 5V
26	
27	
28	FLOW SIGNAL
29	SENSOR GROUND
30	SENSOR 12V POWER
31	PRESSURE 02
32	
33	
34	
35	
36	VALVE POWER (15A)
37	HC POWER (15A)

Version 1.1
Revised 06-28-18

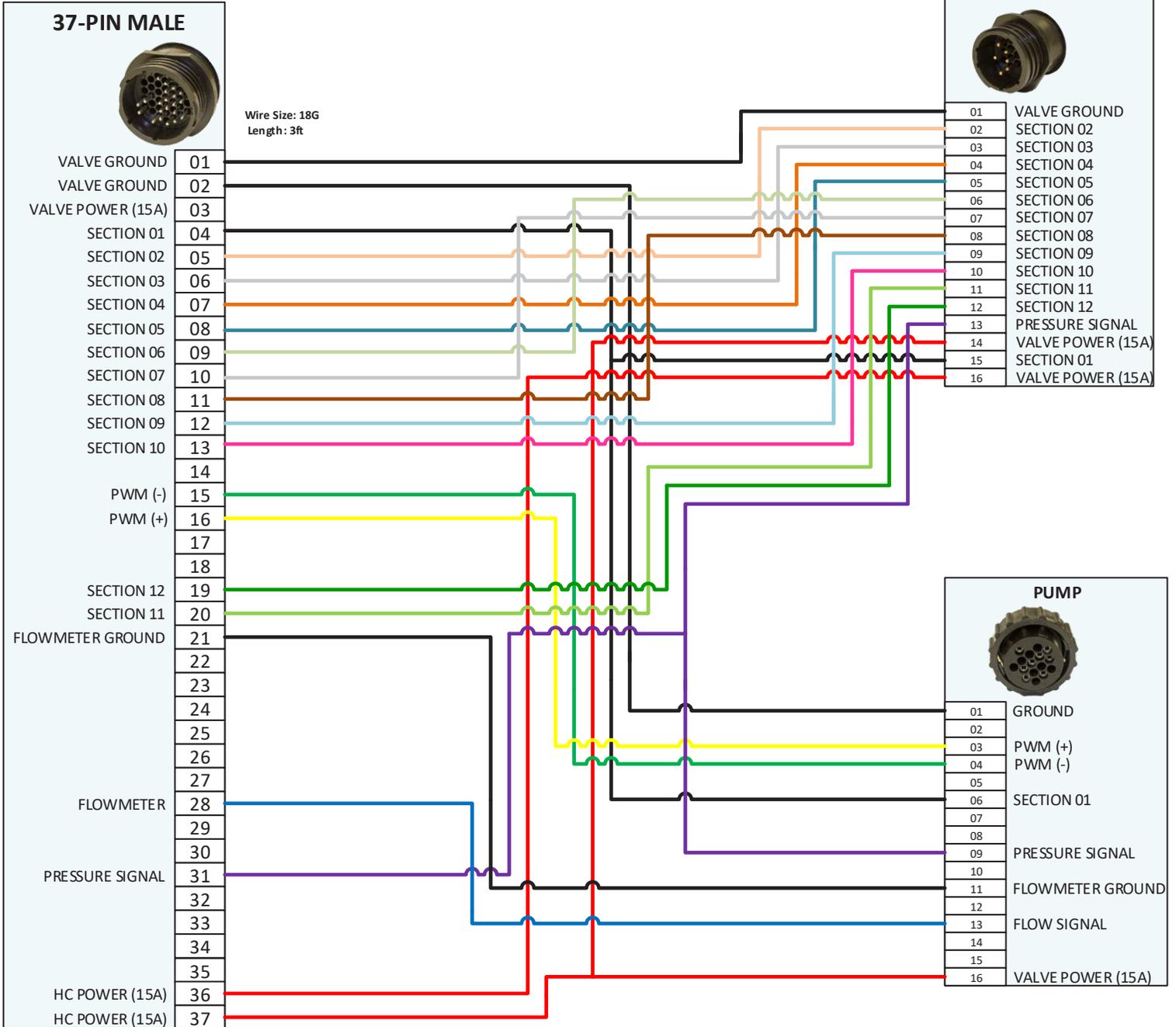




AgXcel Raven Integration Harness

37-Round Pin to Twin 16-Round Pin "Y" Connector

Agxcel #53593
309-524



Revised 1.1
Created 07-02-18



AgXcel Channel Integration Harness (PWM, Flowmeter, Pressure)

Agxcel #53697
309-506

16-PIN ROUND
CONNECTOR TO NH3



Wire Size: 18G
Length: 10ft

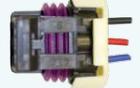
GND	01
	02
Servo (+) PWM	03
Servo (-) PWM	04
Flow 5V	05
12V Sensor Power	06
Sensor GND	07
	08
Pressure Signal 1	09
Pressure Signal 2	10
Flow GND	11
	12
Flow Signal	13
	14
MASTER ON/OFF	15
Power	16

PRESSURE 01



PURP	A	Pressure Signal 1
RED02C	B	Power
BLK03C	C	Flow GND

12V FLOW



BLU01A	A	Flow Signal
RED02B	B	12V Sensor Power
BLK03B	C	Flow GND

PRESSURE 02



PURP/WHT	A	Pressure Signal 2
RED02D	B	Power
BLK03D	C	Flow GND

PWM



YEL	A	PWM (+)
GRN	B	PWM (-)

Version 1.0
Created 07-2-18

