



Quick Start Setup Instructions for Raven RCM & AgXcel Harness for 2 Liquid Product

PLEASE NOTE: Your setup may vary. These screen shots represents a typical AgXcel Liquid Fertilizer System setup. See the Raven LRC Operator's Manual for safety information and additional setup and operating information.

1. Navigate to the Applicator Setup Screen



For the initial setup, start a new profile. The Raven LRC allows you to store 8 profiles. Be prepared to wait during this phase of the setup process....**A LONG TIME!**

2. Name Profile

Enter Profile Name, Machine Type, Application Width

3. Enter the number of products you will be using and how many RPM sensors in use

4. Select LIQUID for Product 1 and Product 2

5. Setup Section Groups

Enter how many sections you have and the width of the sections. Make sure "Master Clutch" is unchecked.

6. Scale Setup: NONE



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7. The AgXcel Pressure Sensor will be setup as a Custom sensor. Calibration will be done later.

Sensors (such as pressure, pump RPM, spinner RPM) do not need to be assigned to a specific product if they are just being used to monitor a device and not to control it. AgXcel recommends that you NOT assign pressure product. However, there may be times when you want to assign the sensor to a product.

8. Control Valve Setup (use the number indicated for your

system) Valve Response Rate: *(Adjust as needed)*

GX5 (hydraulic).....100 Synergist.....80

GX2 (electric).....100 GX12HP.....80

If pump is slow responding to rate or speed changes, increase **Valve Response Rate** 10hz at a time. If product oscillates around rate going across the field, reduce **Valve Response Rate**.

Control Deadband: Start at 2

Coil Frequency:

GX5 (hydraulic).....100 Synergist.....125

GX2 (electric).....100 **GX12HP.....100**

PWM High Limit:

GX5 (hydraulic).....100 Synergist.....80

GX2 (hydraulic).....100 **GX12HP.....90**

Low Limit *(Adjust in field as needed)*

GX5 (hydraulic).....25 Synergist.....10

GX2 (electric).....10 **GX12HP.....10**

PWM Startup *(Adjust in field as needed)*

GX5 (hydraulic).....80 Synergist.....80

GX2 (electric).....100 **GX12HP.....10**

For best startup performance, set the PWM Startup at or slightly above the normal operating PWM Duty Cycle (DC%). When the pump starts it will go immediately to that Duty Cycle and then will have just a minor adjustment to lock on to the Target Rate. **IF THE PUMP STARTS TOO FAST, LOWER THE PWM STARTUP.**

Normal Operation:

37.1 DC%



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9. Enter appropriate Flowmeter Cal number

GX12HP	
# OF PUMPS	CAL#
1	84
2	42
3	28

AGXCEL FLOW METER GUIDE		
MODEL / RATE	PULSES / GAL	Flow Cal #
0.08 - 1.6	37850 *	4731
0.13 - 2.6	22710 *	2838
0.3 - 5	11355 *	1419
0.6 - 13	4542	4542
1.3 - 26	2271	2271
2.6 - 53	1135	1135

NOTE: JDRC does not except more than 4 digits for a flow cal so a divide by 8 cable is required.

Use charts for flowmeter calibration number

CAUTION: When choosing pulses/gal, be sure to choose the “gal” unit. This will allow the controller to read in ounces with the flow cal entered.

10. Tank & Fill Setup

Check Tank Fill Monitor box if using a fill flowmeter. Then enter Tank Fill Flowmeter Calibration. (Units are 10 gal)

11. Set Rates & Rate Smoothing

Check the Decimal Shift box to enter rates with one more decimal point (such as 0.25 GPA)

12. Set Off Rate Alarm as desired

The Minimum Flow Rate box will not be present if a pressure sensor has been assigned to this product. Typically, **Minimum Flow Rate** will be left at 0.



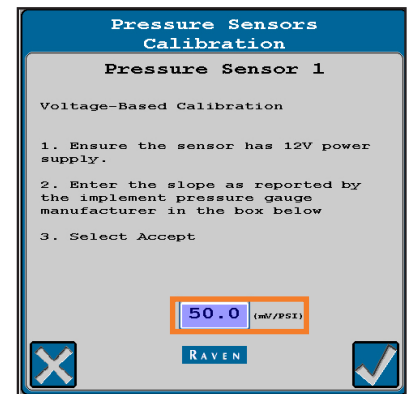
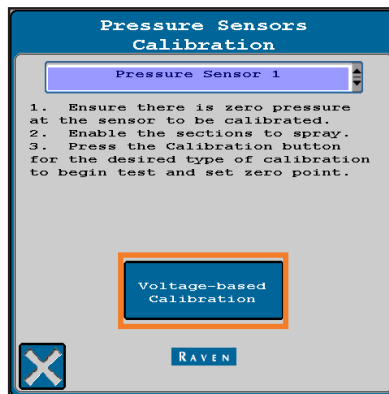
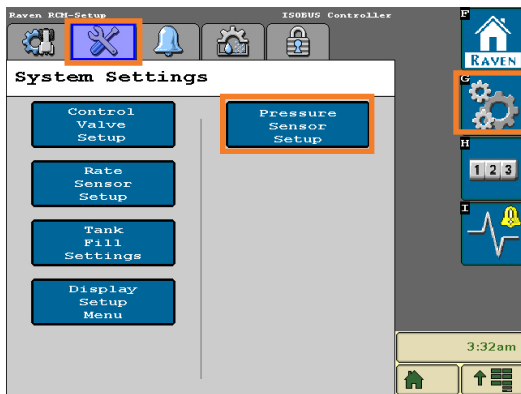
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13. Pressure Sensor

When using an AgXcel pressure sensor the steps must be performed below. AgXcel uses a 0 - 100 PSI pressure transducer and a calibration number of **50.0 mv/PSI** is to be used. To ensure that the sensor is properly calibrated, please make sure that the M12 connector with a **GREEN lit LED** is **DISCONNECTED** from the sensor, this will ensure that the sensor does not detect any pressure in the system. 0 Pressure = 0.00 V.

For complete information on how the **Sensor** is operating, go to:

Diagnostics > Readings > Pressure Sensors. 0 Pressure Voltage should be 0.00 V .



14. Advance Tuning - Many times the Control Valve Settings are not enough to appropriately control the AgXcel EMD PWM Intelligent Module. Therefore, additional fine tuning using the Raven LRC under the Advance Tuning section is required. On the AgXcel GX2 or Synergist system the PID values must be modified. For more in-depth details of this feature press the ? button.

Default Settings are:

P = 50 D = 50

I = 20 S = 50

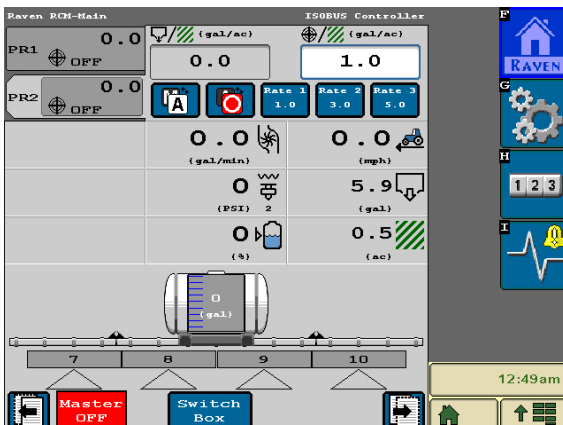
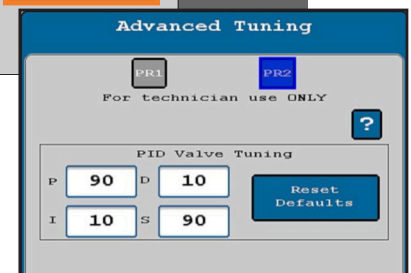
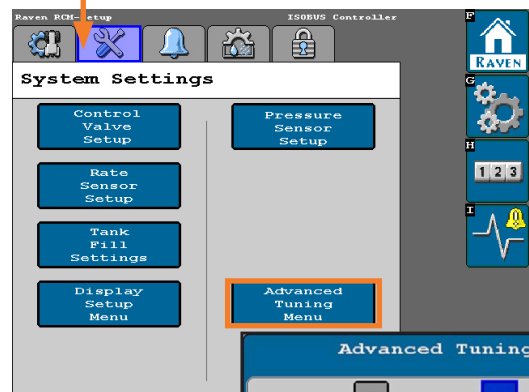
PID Valve Tuning for AgXcel GX12HP Electric System:

Set P = 20 D = 10

Set i = 10 S = 20

Setting P = 100 and S = 100 will ensure the quickest response from the AgXcel GX2 Electric System

Press and HOLD the SETTINGS tab for about 10 seconds until the Advanced Tuning button displays



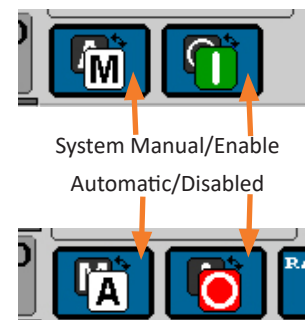
Ensure that you have these options selected:

Volume Per Minute

Speed Layout

Task Area

Pressure Readout (if you have a Pressure Transducer)





AgXcel Raven RCM 2 Product Harness

Agxcel #55457
320-430 Rev.B

47-PIN MALE



HC GROUND
SENSOR GROUND

HC GROUND
HC POWER (15A)
HC POWER (15A)
PRESSURE 01
PRESSURE 02

FLOWMETER 01

FLOWMETER 02

MASTER ON/OFF

SENSOR 5V POWER
PRODUCT 01 PWM (-)
PRODUCT 01 PWM (+)
PRODUCT 02 PWM (+)
PRODUCT 02 PWM (-)

SECTION 13

SECTION 14

SECTION 15

SECTION 16

IMPLEMENT SWITCH INPUT

SENSOR 12V POWER
SENSOR GROUND

SECTION 01

SECTION 02

SECTION 03

SECTION 04

SECTION 05

SECTION 06

SECTION 07

SECTION 08

SECTION 09

SECTION 10

SECTION 11

SECTION 12

Wire Size: 18G
Length: 25in

PRODUCT 01



01 VALVE GROUND
02 VALVE GROUND

03
04 SECTION 01
05 SECTION 02
06 SECTION 03
07 SECTION 04
08 SECTION 05
09 SECTION 06
10 SECTION 07
11 SECTION 08

14
15 PRODUCT 01 PWM (-)
16 PRODUCT 01 PWM (+)

17 MASTER ON/OFF

18
19
20 FLOWMETER GROUND

21
22
23
24 FLOW 5V

25
26
27
28 FLOW SIGNAL
29 SENSOR GROUND
30 SENSOR 12V POWER
31 PRESSURE 01

32
33
34
35
36 VALVE POWER (15A)
37 HC POWER (15A)

PRODUCT 02



01 VALVE GROUND
02 VALVE GROUND

03
04 SECTION 09
05 SECTION 10
06 SECTION 11
07 SECTION 12
08 SECTION 13
09 SECTION 14
10 SECTION 15
11 SECTION 16

12
13
14
15 PRODUCT 02 PWM (-)
16 PRODUCT 02 PWM (+)

17 MASTER ON/OFF

18
19
20 FLOWMETER GROUND

21
22
23
24 FLOW 5V

25
26
27
28 FLOW SIGNAL
29 SENSOR GROUND
30 SENSOR 12V POWER
31 PRESSURE 02

32
33
34
35
36 VALVE POWER (15A)
37 HC POWER (15A)

Version 1.1
Revised 06-28-18

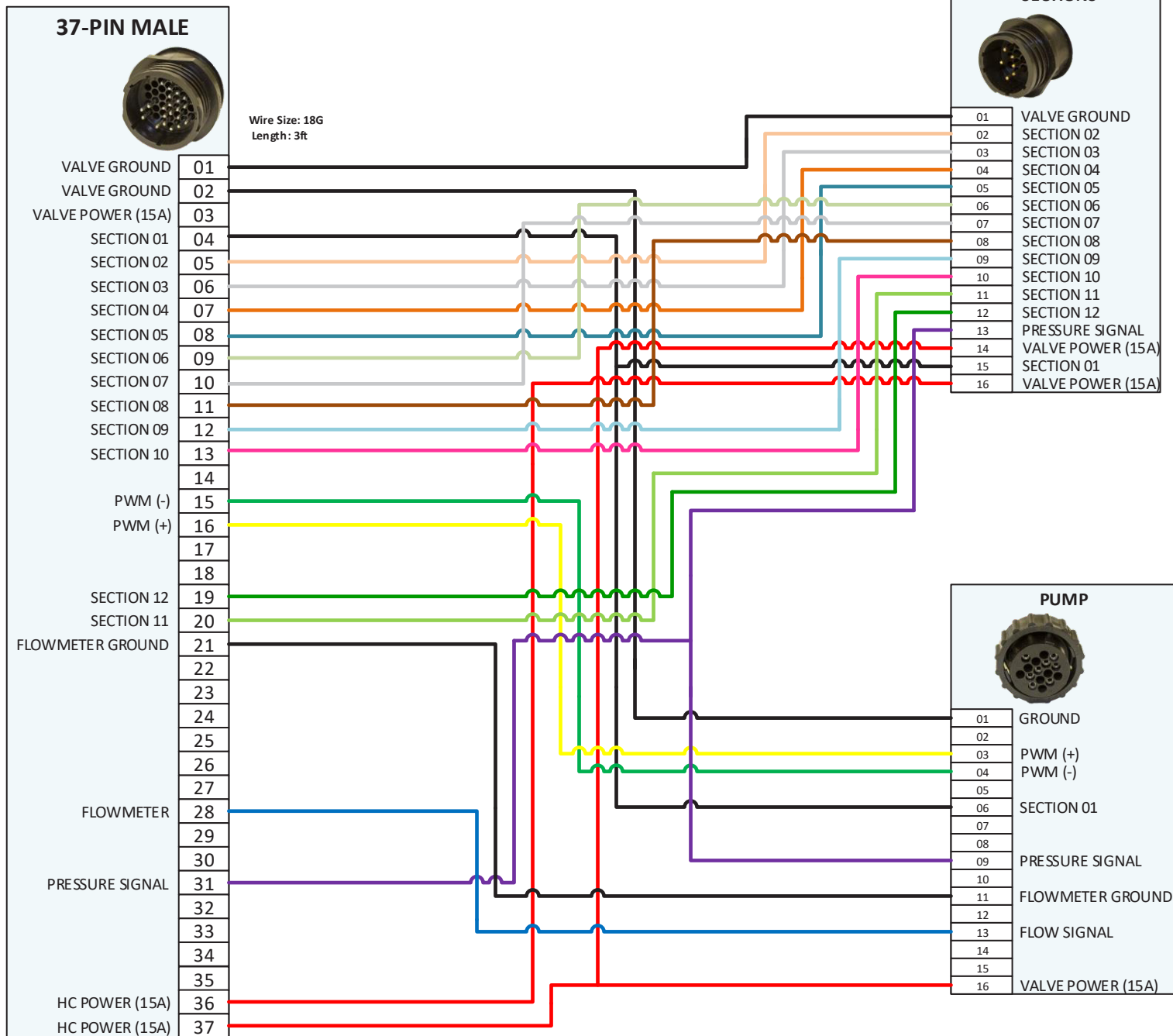




AgXcel Raven Integration Harness

37-Round Pin to Twin 16-Round Pin "Y" Connector

Agxcel #53593
309-524



Revised 1.1
Created 07-02-18



AgXcel Channel Integration Harness (PWM, Flowmeter, Pressure)

Agxcel #53697
309-506

16-PIN ROUND CONNECTOR TO NH3



Wire Size: 18G
Length: 10ft

GND	01
	02
Servo (+) PWM	03
Servo (-) PWM	04
Flow 5V	05
12V Sensor Power	06
Sensor GND	07
	08
Pressure Signal 1	09
Pressure Signal 2	10
Flow GND	11
	12
Flow Signal	13
	14
MASTER ON/OFF	15
Power	16

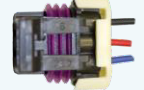
Version 1.0
Created 07-2-18

PRESSURE 01



PURP	A	Pressure Signal 1
RED02C	B	Power
BLK03C	C	Flow GND

12V FLOW



BLU01A	A	Flow Signal
RED02B	B	12V Sensor Power
BLK03B	C	Flow GND

PRESSURE 02



PURP/WHT	A	Pressure Signal 2
RED02D	B	Power
BLK03D	C	Flow GND

PWM



YEL	A	PWM (+)
GRN	B	PWM (-)

