



AG LEADER

Low Volume System for
Integration into the Ag Leader Integra/Insight

REFERENCE MANUAL



Precision Liquid Fertilizer Solutions

agXcel **877-218-1981**
www.agxcel.com

where precision meets the soil...

Important Information

The AgXcel Synergist® system is designed for low volume distribution of NutriSphere-N NH₃ at a rate of 32 oz/acre. Higher rates are possible.

Note on ounces per acre

On the Ag Leader console display, the flow meter will be calibrated to measure this product in **ounces**, not gallons. The display is programmed to show measurements in gallons, so be aware the numbers shown for this product will actually be in **ounces**.

Ounces per acre means a very small amount of liquid is being distributed. At 6 mph on 30" spacing, 32 oz/acre means that each row is doing just under 1 oz/min. On a 12 row implement the total amount being distributed is less than 12 oz/min. AgXcel's Synergist system has been engineered to distribute this flow evenly and accurately.

AgXcel's Low Flow Magnetic Flow Meter

AgXcel's Synergist system uses an electromagnetic flow meter that is designed to accurately measure flow on to 10 oz/min. With no moving parts this flowmeter proves to be reliable, accurate, durable, and long lasting.

Dual Micro tube Solution

AgXcel's Synergist system uses our Dual Micro tube Solution. Micro tubing eliminates the need for an orifice. By using a micro tube with an opening 4 to 5 times larger than an orifice, the risks of plugging are greatly reduced.

By using a Dual Micro tube Solution (two micro tubes), the system will be able to handle a variety of rates and speeds. As well as handling a wide range of temperature changes that would affect the viscosity of the product.

Floating Ball Manifold

Each row will be evenly distributed through a visual flow indicator with one or two floating balls. While providing a good indication of the flow to each row, they do not indicate the exact flow. AgXcel recommends doing a catch test on each row to verify it's distribution.

Field Kit

The Synergist system has an optional field kit available (see pg. 27 for details) containing key replacement parts for your system to reduce equipment downtime.

Product and Rinse Tank

The Synergist comes with a 55 or 110 gallon product tank and 3 gallon rinse tank. The rinse tank can be filled with RV anti-freeze to allow the system to be flushed when not in use for a period of time, thus protecting the system from freezing after rinsing.

AgXcel's Micro Control Valves

Implements that are 60' or wider can be split into 2 sections to allow section control. Standard single section setups are equipped with AgXcel's Micro Control Valve on each floating ball manifold. This allows the system pump to continuously run when application stops at the end of the field to allow for a quicker return to the target rate when application resumes. A two section system will have the same Micro Control Valves but can be configured for two sections.



AgXcel Fertilizer Application System Overview

(Read Instructions Completely Before Beginning Installation)

Thank you for purchasing an AgXcel Precision Liquid Fertilizer Application System (FAS) for your liquid placement requirements. The AgXcel FAS system can be integrated into the following OEM controllers:

- Ag Leader
- John Deere Green Star
- Trimble
- Raven
- Top Con
- Outback

This integration into these displays will require each of the OEM's Liquid Control Module which will need to be purchased from your local OEM dealer. The rate controller will provide the data required to manage the speed of the AgXcel electric pump(s) based on the flow response of the flow meter and the vehicle speed. The FAS system is also capable of managing section controls, also referred to as swath control, to minimize overlap areas with optional section control valves.

INITIAL INSTALLATION STEPS

This guide contains information and settings for AgXcel's Synergist system for NutriSphere-N NH₃. Changes to components or configuration settings can be made to improve operation of the system.

Below are some basic installation steps.

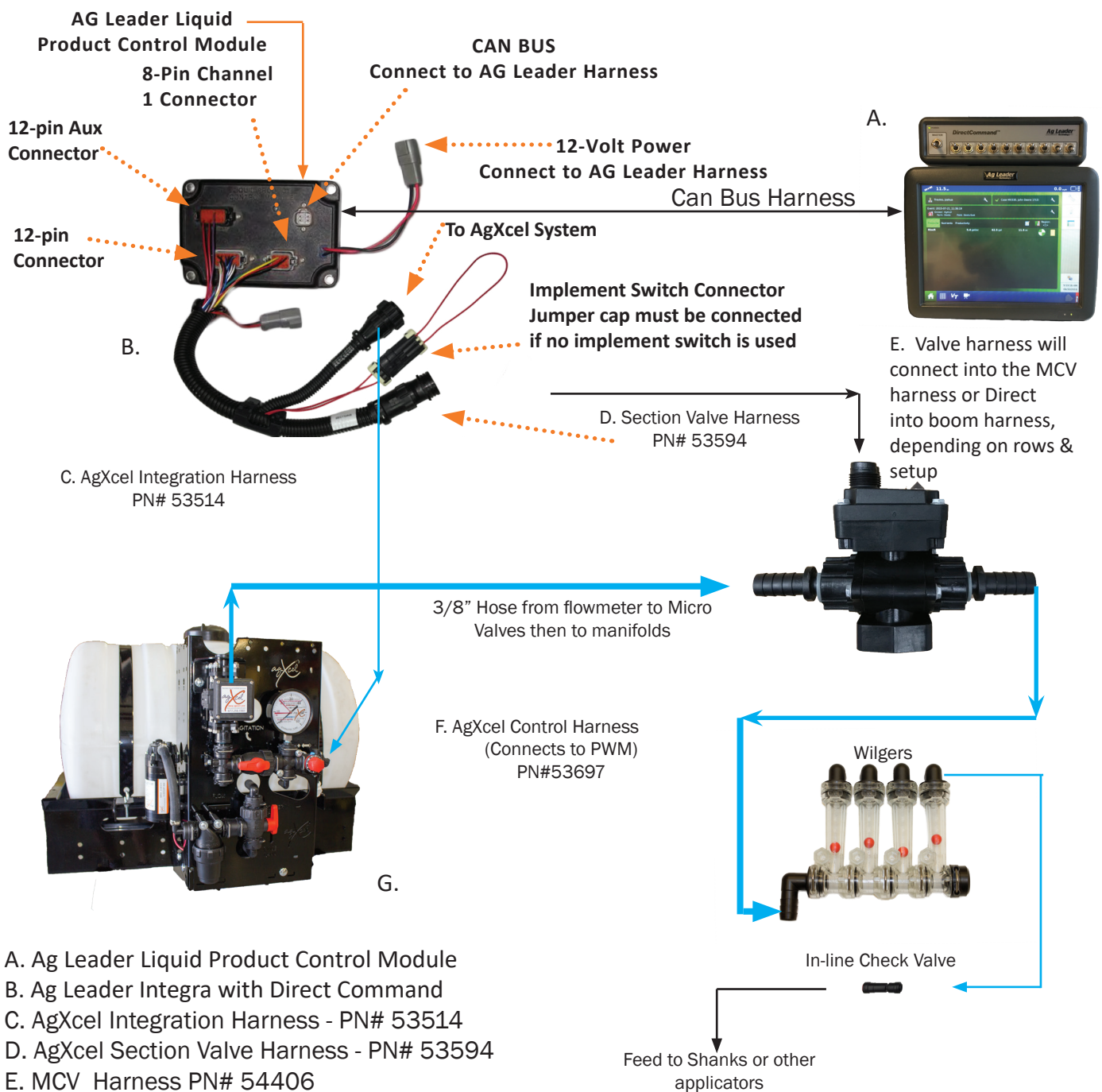
- Have your control module and display in the cab connected and set up by your display dealer. To apply anhydrous ammonia and NutriSphere-N NH₃ you will need 2 rate control modules. One for the anhydrous ammonia and one for NutriSphere-N NH₃, when using an Agxcel Integration kit. However, when using with the AgXcel AutoX Compact Plus, you only need 1 rate controller to control the NH₃.
- Open and layout AgXcel's Synergist and any components and familiarize yourself with system. See the overview example for installation ideas.
- Mount the AgXcel Synergist system on your equipment.
- Install and mount any floating ball manifolds, plumbing, and check valves to each row delivery unit.
- Attach any integration harnesses.
- Apply settings that you find in this guide to your controller.
- Fill system with water and conduct flow and operation tests.
- Winterize the system with RV anti-freeze if freezing temperatures are expected.

AGXCEL INTEGRATION INTO THE AG LEADER WITH DIRECT COMMAND

System Overview

RATE CONTROLLER

AgXcel Precision Fertilizer Application Systems (FAS) are designed to integrate into various OEM controllers. This installation guide will assist in the controller configuration settings for the in-cab monitor. The integration process begins with the users purchase and installation of the corresponding OEM's Liquid Rate Control Module (must be purchased from your AG Leader dealer), The picture below displays the AG Leader Rate Controller with the AgXcel integration harnesses. Each AG Leader Rate Controller can control one product. Therefore, if you were applying two liquid fertilizers on your planter, you will need three rate controllers, one for seed and two for liquid fertilizer. The harness coming out of the AG Leader rate controller is a 12 pin amp connector that will be connected to the AgXcel 16 pin amp connector extending from the AgXcel GX system.



- A. Ag Leader Liquid Product Control Module
- B. Ag Leader Integra with Direct Command
- C. AgXcel Integration Harness - PN# 53514
- D. AgXcel Section Valve Harness - PN# 53594
- E. MCV Harness PN# 54406
- F. AgXcel Control Harness - PN# 53697
- G. AgXcel GX40 Synergist System

AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

PLEASE NOTE: Your setup may vary. Not all screens are shown. See AgLeader's Operator's Manual for safety information and additional setup/operating information.

MENU STRUCTURE FOR LIQUID RATE CONTROLLER



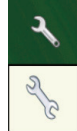
Home

- Support
- System Information
- Event Setup



Map

- Field Display
- Target Rates
- Flow Display



Config Selection

- User Config.
- Equip. Config.
- System Config.

System Information

AgLeader technology is a very flexible control platform with many capabilities. This quick start setup guide will show you the necessary steps to setup your AgLeader display to control AgXcel's Fertilizer Pump Systems. Follow the general directions in your AgLeader Integra User Manual (especially under Configuration and Liquid Rate Control) or InSight User Manual (especially under Setup and Application). This manual will show you the specific numbers and settings to use with your AgXcel Fertilizer Pump System.



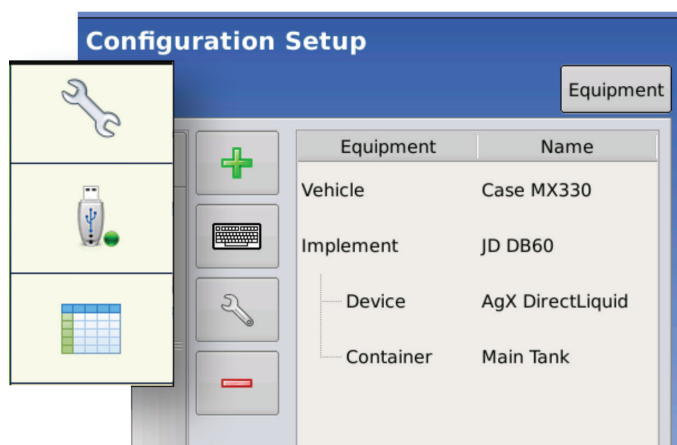
Integra & InSight Users

Information in this manual is applicable to the Insight except for screen-shots shown in the **Setup & Operation**. The **Calibration** and **Setup** values in this section **DO** apply to the InSight. However, the InSight has a completely different screen layout and menu structure that is not shown in this manual. Use your AgLeader manual to navigate, then enter the appropriate numbers from the AgXcel manual.

Configuration – Setup

In the **Setup** menus, you will set the AgLeader display to work properly with the AgXcel Fertilizer Pump System. Carefully follow these steps to first make the proper settings. Then, run the tests shown to verify your fertilizer system is ready to go to the field.

- From the **"Home"** screen, press the **"Wrench"** icon on the top right, which will take you to the **Configuration Setup** screen.
- Once on the **Configuration Setup** screen, choose **"Equipment"** on the top right of the screen.



AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Setup cont.

- Next, choose the **Implement** tab in the middle and touch the green “+” button to add a new implement.
- On the **Choose Implement Type** screen, you will need to select **Application** when setting up any AgXcel Fertilizer Pump Systems.
- Next, select the **tractor** being used with the **implement** and press the right arrow button.
- After the **tractor** has been selected, you can select an existing **implement** such as a planter or press the green “+” button to add a **new implement**.
- When adding a **new implement**, the **Implement Wizard** screen will appear where the user can define the **Make and Model** of the implement. When the information is displayed correctly, press the right arrow button.
- Next, add how the implement **attaches** to the tractor and press the right arrow button.
- On the **Application Channels** screen, press the “+ **Liquid Application**” button on the top right of the screen.
- Select the appropriate **liquid rate controller** and press the right arrow button.
- Choose a **name** and **capacity** of the **tank** being used on this implement. Press the right arrow button to continue.
- On the **Section Count Screen**, enter the number of sectional valves if applicable and press the right arrow button.

Setup

Vehicle Implement Controller

All Implements

Agxcel 15

Choose Implement Type

Tillage Create a tillage implement.

Planting Create a planting implement.

Application Create an application or strip-till implement.

Header Create a harvest combine header.

Tile Plow Create a tile plow implement.

Implement Wizard: Attachment Type

Implement Attachment Type

Rear Drawbar

Implement Wizard: Application Channels

Type	Controller	Channel	Container

+ Liquid Application

+ Direct Injection

+ Granular Application

Equipment Setup Wizard: Rate Controller

Select Application Rate Controller

AgX DirectLiquid

Equipment Setup Wizard: Container

Container Name	Capacity	Units
Main Tank	500	gallons

Equipment Setup Wizard: Section Count

Enter Number of Boom Sections

4

TIP: DO NOT enter the number of individual rows. For most implements, enter the number of swath sections that can be independently turned on and off.



AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Setup cont.

- Select the appropriate **implement swath width** and press the right arrow button.
- Verify the width of each section on the **Section Configuration Screen** and press the right arrow button to confirm it.
- Enter the **distance from the hitch to the application point or row unit** and press the green check mark to complete the setup.

Equipment Setup Wizard: Application Point Offset

Enter Distance from Hitch to Application Point (front to back)

25 ft

Equipment Setup Wizard: Swath Width

Enter Full Swath Width

60 ft

Equipment Setup Wizard: Section Configuration

Enter Boom Section Widths from Left to Right

Section	Swath Width (ft)
1	15.0000
2	15.0000
3	15.0000
4	15.0000

- It will return you back to the **Application Channels Screen** where you can add additional applications to the implement. **For example**, if an in-furrow application set-up has been completed and a 2x2 application needed to be added the “+ Liquid Application” button would be pressed and the set-up process would be repeated for the 2x2 system.
- When all applications have been set up correctly, press the right arrow button
- Set up **OptRx sensors** if applicable and press the right arrow button.
- A pull behind tank can be configured on the **Hitch Point Configuration Screen**. Once configured, press the right arrow button.
- Finally, enter the **implement’s name** and press the green check mark to complete the set-up.
- When completed the implement should appear on the **Setup Screen** under the “Implement” tab.

Implement Wizard: Application Channels

Type	Controller	Channel	Container
Liquid	AgX DirectLiquid		Main Tank

+ Liquid Application
+ Direct Injection
+ Granular Application

Implement Wizard: Additional Devices

☐ OptRx Crop Sensor

Crop Sensor Settings

Sensing Width: 60 ft

Number of Sensors: 0

Swath Offsets

Note: Sensing Width should typically be set to the same width as the implement.

Implement Wizard: Hitch Point Configuration

Enter Hitch Point Information

☐ Implement Provides a Rear Hitch

Enter Left or Right Distance: 0 ft to the left

Enter Forward or Backward Distance: 0 ft

Implement Wizard: Implement Name

Enter Implement Name

AgXcel

Setup

Vehicle Implement Controller

All Implements

+ Agxcel 15

+ Gx 40 blv Mod(2)

AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Setup & Calibrate

- From the **Home Screen**, choose Setup (**Wrench icon**)
- The Setup Screen will appear. Choose the “**Configuration**” tab.
- From the **Controller Menu**, select the controller you want to change or use the Add button to create a new controller.
- Select the **Wrench icon** in the middle of the **Configuration Screen**.
- From this menu, choose the **Controller Settings** button. This will enter the controller menu where the parameters must be set to accurately control your AgXcel Fertilizer Pump System.
- The AgLeader can store multiple configurations. The controller settings used for each configuration are listed on the right of the **Configuration Setup** screen. Use **Configuration** settings to change these items. You will want to set items in the **vehicle**, **implement**, and **product** screens. Consult your manual or AgLeader dealer for assistance with those settings.
- On the **Controller Settings Screen**, set the settings as shown:



Flow Control Delay:

All Systems.....0

Flow Control Valve:

All Systems.....Close

Threshold:

All Systems.....30%

Auxiliary Valve 1:

All Systems.....Close

Auxiliary Valve 2:

All Systems.....Close

Timeout:

All System 5 secs

***Note:** The Flow Meter .08 – 1.6 is exclusively used for the GX40 Synergist to attain such low volumes. The flow meter calibration is 22710.

Flow Meter Calibration*:

See AgXcel's Flow Meter Guide



AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Setup & Calibrate cont.

FLOW RANGE (GPM) DIVIDE BY 8 REQUIRED	PULSES PER GALLON	AG LEADER	
		DB8 CABLE	CAL#
0.08 - 1.6	22710	YES	2839
0.13 - 2.6	22710	YES	2839
0.3 - 5	11355	YES	1419
0.6 - 13	4542	NO	4542
1.3 - 26	2271	NO	2271
2.6 - 53	1135	NO	1135

Press the **Control Valve Settings** button on the **Control Settings** screen. This will bring up the **Control Valve Settings** Screen. Set the settings as shown:

Control Valve Settings

Control Valve PWM 12 volt

PWM Frequency 100

PWM Gain 9999

PWM Standby 50

Zero Flow Offset 5

Allowable Error

3 %

Control Valve:

PWM 12 volt

PWM Frequency:

All Systems.....100

PWM Gain:

GX40 SYNERGIST 9999

PWM Standby*:

All Systems.....50

Zero Flow Offset**:

GX40 SYNERGIST 10

Allowable Error:

All Systems.....2%

***Note:** PWM Standby setting is not used if Flow Control Valve is set to Close, but still needs to be set.

****Note:** Zero Flow Offset can be set higher if system is slow to reach Target Rate when starting. Can be set lower if pump will not go slow enough for low rates.

AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Pressure Calibration

- The AgXcel harness includes a connection for an electronic pressure sensor.* The sensor is identified as “Main Pressure” in the AgLeader display.
- From the **Configuration Setup** screen, choose **Calibrate Main Pressure**.
- Enter values in the calibration
- ***Note: The pressure sensor is an optional feature!**

Configuration Setup

Vehicle: Case MX330

Implement: John Deere 1770

Controller: AgX DirectLiquid

Full Swath: 60 ft

Serial Number: 2012750662

Sections: 4

Device: DirectCommand

Type: Liquid

Flow Meter Cal (pls/gal): 4542.00

Buttons: Speed Input, Auxiliary Input, Automatic Swath Control, Equipment Settings, Offsets, Calibrate Pressure, Controller Settings

Configuration – Calibration

- **AgXcel highly recommends you perform these exact steps with water to verify that your AgXcel System is correctly installed and ready for field use.**
- On the **Home** screen, select your **Operator** and your **Equipment** that you will be using
- Press the **Select Event** button
- Select **Growing Season, Grower, Farm, & Field** from the drop-down box or add new selections by pressing the green “+” button. Press the right arrow button.
- On the **Product Selection** screen, select the product being used from the drop-down box or press the green “+” key to create a new product. When completed press the right arrow button.

Home

Trevino, Joshua

Case MX330, JD D860

Select Event

11:44:33 AM 06/26/2017

Management Selection

Growing Season: 2017 Crop

Grower: AgXcel

Farm: Deets

Field: Deets East

☒ Enable Management

Product Selection

AgX DirectLiquid

☒ Active

Capture LFR



AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Calibration cont.

- You can select a previous event that has been created or you can create a new event by pressing the **Start New Event** on the **Event Selection Screen**.
- Finally, select the **region** and the **controlling product**. When this is complete, select the green check mark button to finish setting up a new field.
- The **Home Screen** will now have an **Operator**, **Equipment**, and **Event** selected and loaded.
- Press the **Grid icon (Map)** on the bottom left of the **Home Screen**.
- **Note:** To simulate speed to test flow without moving, you must go to the **Configuration Setup** screen. Press the **Wrench icon** next to your selected equipment. Press the **Speed Input** on the left to enter your simulated speed in mph.



The 'Event Selection' screen has a blue header. Below it, a 'Start New Event' button with a calendar icon is in a box. Below that, two event entries are listed: 'Event: 2017-07-14_11:58:10' and 'Event: 2017-06-26_11:53:26'. The 'Options' section at the bottom has a blue header. It contains a 'Region' dropdown menu with a plus icon, a '<1>' button, and a keyboard icon. Below that is a 'Controlling Product' dropdown menu with 'Capture LFR (fl oz)' selected.



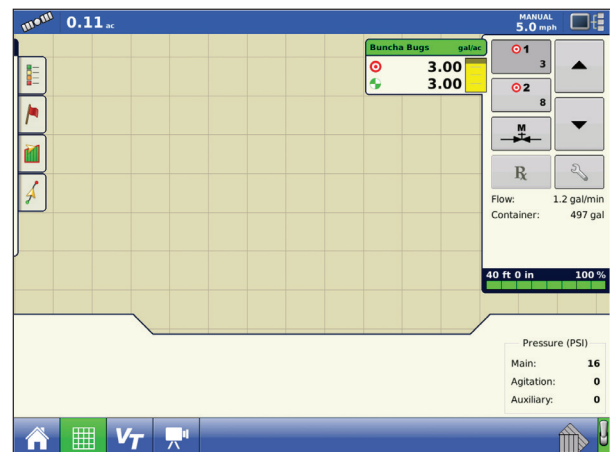
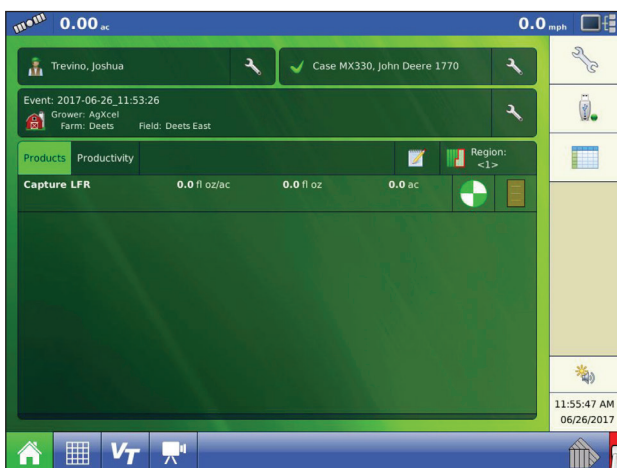
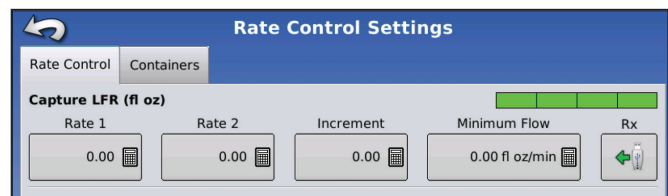
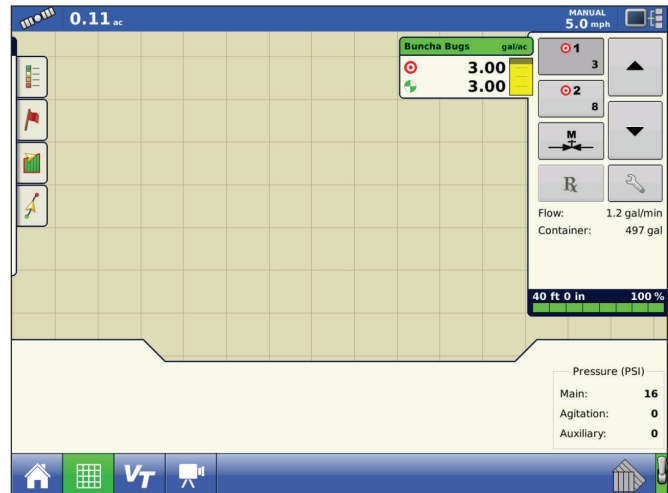
The 'Home Screen' has a blue header with '0.00 ac' and '0.0 mph'. Below the header, there's a green bar with 'Trevino, Joshua' and a wrench icon, and 'Case MX330, John Deere 1770' with a checkmark and a wrench icon. Below that, an event entry shows 'Event: 2017-06-26 11:53:26', 'Grower: AgXcel', 'Farm: Deets', and 'Field: Deets East'. The 'Products' section has a 'Productivity' tab and a 'Region: <1>' dropdown. Below that, 'Capture LFR' is shown with '0.0 fl oz/ac', '0.0 fl oz', and '0.0 ac'. The bottom of the screen has a blue bar with icons for home, grid, VT, and a camera. The bottom right corner shows the time '11:55:47 AM' and date '06/26/2017'.

AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

Configuration – Calibration cont.

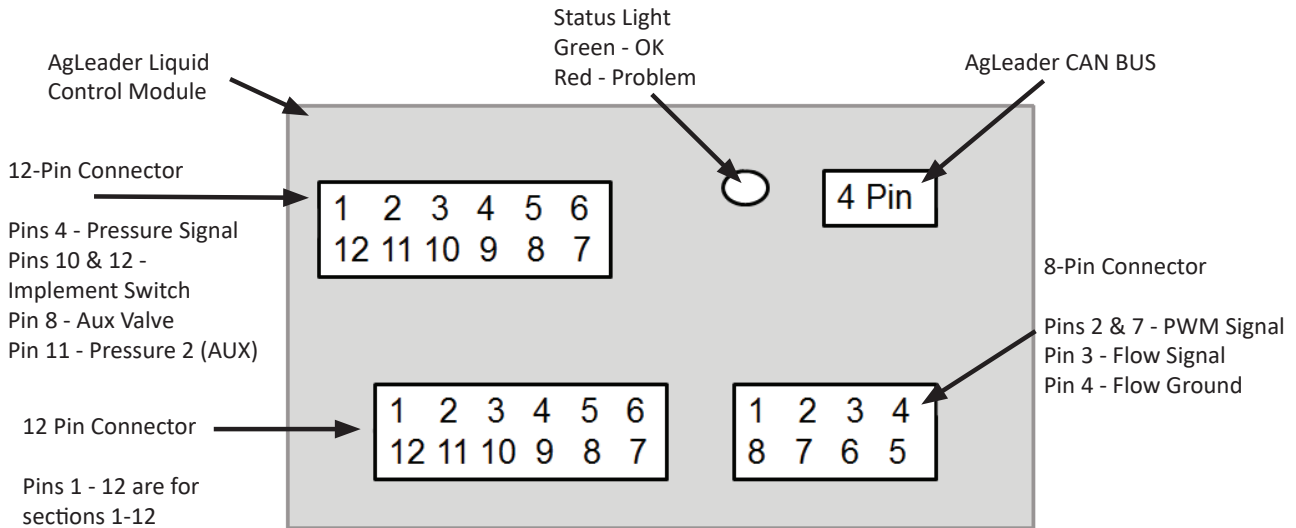
- To **adjust rates**, touch the tab where the rate information is displayed.
- Rates 1 and 2** can be selected or a variable rate prescription can be loaded. Press the **Wrench** button on the right side of the rate screen.
- The **Rate Controller Settings** screen will appear. From this screen both **Rate 1** and **Rate 2** can be entered along with the minimum flow. Press the **Minimum Flow** button.
- Once pressed the minimum flow threshold can be set. **AgXcel recommends the minimum flow be set to “0”**.
- After rates and minimum flow are set, return to the main operation screen to conduct a **catch test**.
- Enter the **manual mode** by pushing the “M” button under the **Rate 1** and **Rate 2** buttons. You can tell when you are in manual mode when the “**Target Rate**” says “**OFF**”.
- On the switch box, turn the **master switch ON**. Turn section switches **on and off** to check proper section valve operation. Leave all section valves “**ON**”
- Use the **up** arrow on the right side of the screen to increase flow. **Does “Flow Rate” display a flow rate? Is it stable after the system is primed? Do the increase and decrease buttons increase and decrease the flow?**
- Next, **perform a catch test** using either automatic rate 1 or 2 while utilizing the simulated speed set earlier. The simulated speed should be displayed in the upper right-hand corner of the screen.
- This is also a good time to ensure the rate adjusts when the section valves are turned on and off through the switchbox.**



AGXCEL INTEGRATION INTO AG LEADER INTEGRA AND INSIGHT RATE CONTROLLER

(Read Instructions Completely before Beginning Installation)

The image below shows the output functions by pin locations on the AgLeader Liquid Product Control Module. Use this information to verify if the Ag Leader system is providing the correct output. If it is not, contact your AgLeader dealer to check and repair the module. Also review the settings on the AgLeader display to verify the system is setup properly.



Troubleshooting Tips

PWM Signal to Pump: Pins 2 - 7 should have 0-12 volts to turn the pump on. Use manual mode to increase the signal. You should get up to 12 volts after holding the increase button.

Flow Meter Tap Test: Pins 3 and 4 (on the 8-pin connector) are Signal and Ground. If no flow is registering on the display you can tap between these two pins with a short wire or paper clip. This produces a pulse. The display should indicate a flow when this is done rapidly.

AgXcel's Micro Control Valve

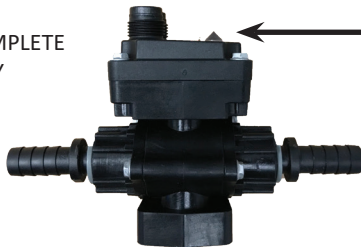


AgXcel's micro control valves are designed to eliminate the need for large sectional valves. The small compact design makes them ideal for controlling flow through the manifolds.

Implements that are 60 ft and wider may be set up with 2 control valves, therefore half of the applicator can be shut off. These systems are setup similar to a single section setup. However, Section 1 of the boom harness will connect to one valve and Section 2 will connect to the other valve.

Please note, implements that are less than 60 feet wide need to be setup as one section on order to prevent range dropping below flow meter capabilities at lower speeds.

GX40 PRO STOP COMPLETE
REPLACEMENT BODY
PN# 709



AgXcel's micro control valve (MCV) includes an indicator light. The red light shows voltage/power being supplied to the valve. It will turn Green when receiving a signal to open/close.

Pump Priming and Bleeder Valve



A bleeder valve is included on every AgXcel system. Every row has a check valve. These valves do not let air escape from the system unless it is pressurized. 12 volt electric pump are not good air compressors, so pumps can struggle to prime due to air trapped on the outlet side of the pump.

The bleeder valve is a small 1/4" valve that, when opened, lets air escape from the pump outlet at zero pressure. Open this valve until liquid comes out and then close the valve.

Bleeder Valve



AgXcel's Mag Flow Meter 0.08 - 1.6 GPM

AgXcel's Magnetic Flow Meters are superior to turbine flow meters in two ways. Magnetic flow meters have no moving parts. This eliminates any wear items or any potential for contaminants to jam a spinning turbine.

In addition, magnetic flow meters detect flow by electrically measuring the velocity of the liquid which make them independent of viscosity or density of the liquid measured. While extremely accurate when using the indicated calibration number, AgXcel strongly recommends performing a catch test to verify the system is properly installed and configured.

The flow meter included with your Synergist system is rated down to 10 oz/min, but will accurately measure flow down to 8 oz/min. Anything below 8 oz and the flow meter may not give a continuous pulse output.



tip

Caution: Before welding on the implement, disconnect the flow meter or damage to the flow meter electronics may occur.

Do not power wash the flow meter. High pressure spray directed at the back edge of the face plate or at the wire connector may allow water into the flow meter electronics.

Pressure Sensor

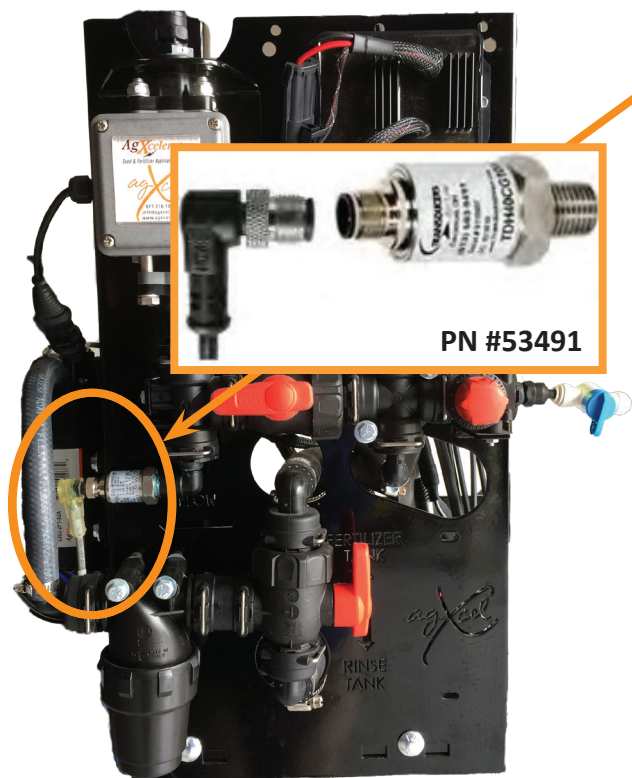
The GX40 Synergist comes equipped with a 100 psi pressure sensor to work with your controller. The sensor for the rate controller is a 3-wire type sensor. The Sensor has a 1/4" MPT fitting.

Your display will show the system pressure on the in cab screen. **The pressure reading is only for informational purposes and is not used in the flow control process.** Flow control uses the flowmeter feedback only.

The pressure sensor is very helpful to optimize system performance and troubleshoot any issues.

The pressure transducer is factory calibrated and will display a very accurate pressure reading on your display. No manual gauge is required. However, the Synergist will have a visual gauge for quick reference when standing near the system and not in cab to see controller display.

When attaching connector to pressure sensor, make sure pins are aligned so they are not bent.



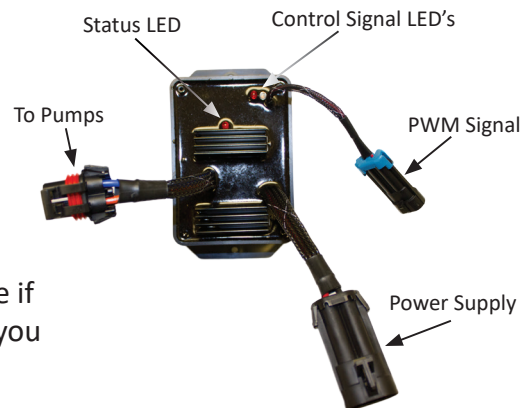
TROUBLESHOOTING

(Read Instructions Completely before Beginning Installation)

EPD LED Signals

AgXcel has 2 styles for EPD's. One of the models has three lights and the other model has five lights. Ensure that you are looking at the correct diagram to confirm the signals you are receiving.

The status LED on the PWM is a good indicator to determine if there's a problem with the system. It is especially helpful if you are calling in for tech support.



LED STATUS INDICATOR CODES		EDP Status Lights
Light on steady		Unit is turned on and operating normally
Steady Flashing		Unit in HOLD. Check Run/Hold jumper or remote switch for correct operation.
1 Flash/pause		Open circuit detected. Check motor connections for open.
2 Flashes/pause		Output short circuit detected. Check motor wiring.
3 Flashes/pause		Over-current condition. Check total load.
4 Flashes/pause		Input Power fault. Check input power wiring.
5 Flashes/pause		Input frequency out of range.
NOTE: Cycle power with the controller ON/OFF switch to clear a fault code		

EDP Status Lights

	Color	Time Line	LED State	Condition	
POWER	Power (12V)	Green		Off	No power (or less then 6.8V)
	Power (12V)	Green		1hz Flash	Under Voltage (less then 10.5V)
	Power (12V)	Green		On Solid	12V supplied (power is acceptable)
PWM	PWM	Blue		Off	No PWM Signal to the Module
	PWM	Blue		1hz Flash	PWM signal present
	PWM	Blue		On Solid	Maximum Duty Cycle
TEMP	High Temp	Yellow		Off	Module within Temperature Range
	High Temp	Yellow		1hz Flash	Module Temp is elevated
	High Temp	Yellow		On Solid	Module Auto Shutdown from Temp
MOTOR CURRENT	Current	Red		Off	Normal Operation (Under Max)
	Open Circuit	Red		1hz Flash	Open Circuit Condition
	Over Current	Red		On Solid	Over Current (Output Shorted)
MOTOR RUNNING	Motor	Orange		Off	Motor is not running
	Motor	Orange		On Solid	Motor is running



The PWM's take 12 volts for power and will send that voltage to the pumps to kick on and off. If the pumps are not turning on, then your PWM might not be getting 12 volts or your pumps might have gone bad.

TROUBLESHOOTING

(Read Instructions Completely before Beginning Installation)

Pumps run for a few seconds then turn off

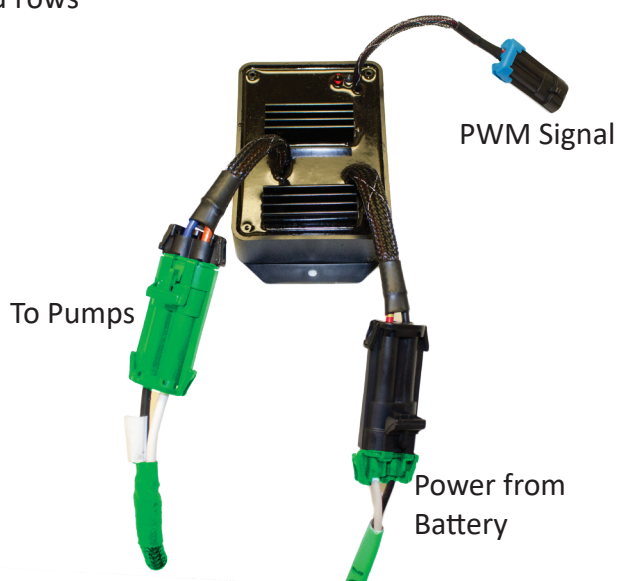
This symptom is due to the pumps drawing more current than the 40 amp limit of the EPD.

1. **Unplug the EPD connector** going to the battery for 2-3 seconds. Removing power from the EPD resets it.
2. **Go to Diagnostics**, Section Test to investigate this issue.
3. **In Section Test**, hold down “+” button for a few seconds. A single tap of this button produces a very small change in signal to the valve, so you must hold it.
4. Increase the flow slowly, checking the “1,2,3” screen to see you flow in GPM. Find the approximate flow where the EPD kicks out. If this is below the flow you need you will need to reduce system pressure by:
 - Looking for any unintended restrictions or plugged rows
 - Increase orifice size
 - Reduce ground speed
 - Reduce application rate

Electric pumps will not turn on

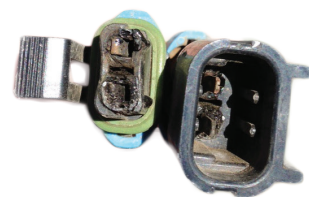
Connect pumps directly to battery

1. Find the EPD (electric pump driver) shown at right. Connect the two connectors (**highlighted green, shown on the right**) to each other. This will bypass the module and supply 12 volts directly to pumps.
2. Do the pumps run? If not, check the 40 amp fuse on the EPD harness that is connected to the tractor battery. Inspect harnesses and connections. Make sure wire colors match up. (white/white, black/black)
3. If using a dual pump system, test each pump by plugging one pump at a time directly to the battery.



Inspect connections for burned out connectors.

Inspect all connections for bent or burned out leads. Constantly running the system at a high pressure or getting more than the required voltage (12v) can result in burned out connections causing the system to not work properly.



IMPLEMENT SWITCH

(Read Instructions Completely before Beginning Installation)

GXIMPLEMENTSWITCH KIT

PN# 53824

PN# 53982 (2 PIN/JD STYLE)

KIT INCLUDES:

- 1- 15FT Extension (John Deere or 3pin connector)
- 1- Implement Switch with 15FT Lead
- 1- Magnet Mount

IMPLEMENT SWITCH KIT:

1. Run/Hold optional connections (If not using be sure to use provided loop to close circuit)
 - For use with a N.O. (normally open) whisker switch, remove the dummy plug and connect to your run/hold switch wires. A smaller gauge wire (18 AWG minimum) may be used for this low current circuit.
 - For use with a hall-effect sensor, remove the dummy plug and attach the plug from your sensor.



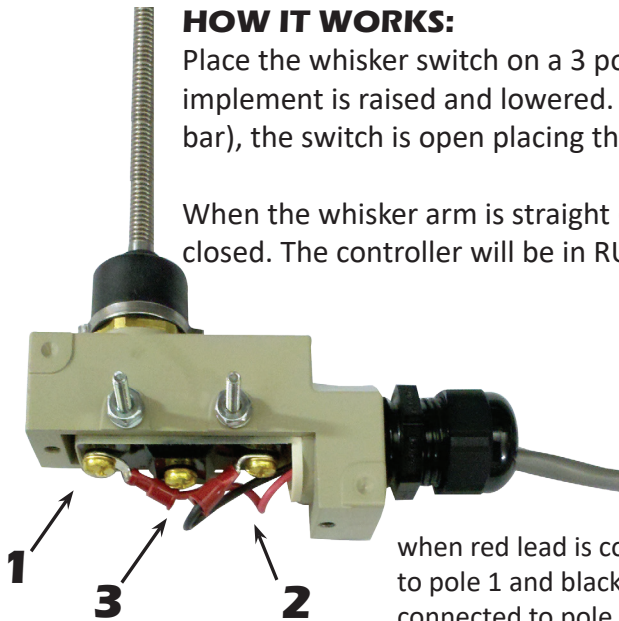
Illustration shown has a 3pin connector.

HOW IT WORKS:

Place the whisker switch on a 3 point arm or wheel frame that changes angle as the implement is raised and lowered. When the whisker arm is bent up (against the tool bar), the switch is open placing the controller in HOLD, not applying fertilizer.

When the whisker arm is straight (not touching the tool bar), the switch will be closed. The controller will be in RUN, applying fertilizer.

* The Whisker switch will work with many other controllers. However, the polarity might be reversed from the positions described above.



when red lead is connected to pole 1 and black lead is connected to pole 3 pumps will run when whisker is bent

when red lead is connected to pole 1 and black lead is connected to pole 2 pumps will run when whisker is straight

EXTENSIONS AVAILABLE		
3PIN	2PIN	DESCRIPTION
17924	55917	GXH_EXT 15FT
54073	55415	GXH_EXT 30FT
Custom extension lengths can be special ordered - contact SALES for a price quote		



FLOATING BALL MANIFOLDS

(Read Instructions Completely before Beginning Installation)

In order to assure proper and even distribution to each row, the product being applied must be metered to each individual row. This metering is done by using metering tubes which create back pressure so an equal amount of liquid is applied to each row.

Flow indicators give a clear visual signal that a fertilizer system is working. These indicators use an o-ring and wire clip connection to snap together in any configuration necessary.

The flow to each row will pass through a flow column that has one or two balls that will float to indicate flow to that row. This gives an immediate visual confirmation of flow to each row. While the floating balls are a good visual indication of flow they are **not always** an indicator of exact flow to each row. **Only a catch test will verify the evenness of the row-to-row distribution.**



Low Flow Column (usually 1/4" QC)

The low flow column has a smaller internal diameter. This means a heavier ball can be used to monitor a smaller flow.

AgXcel uses the low flow columns with 1/4" push to connect outlet fittings. The flow capability of 1/4" tubing and the low flow column is a great pair for rates on 30" rows under 10 GPA. Externally, the low flow column can only be identified by "**LOW FLOW**" molded into one side of the column. All the same fittings work with low flow and full flow columns.

*NOTE: Manifold Configuration is situational
Photos are for general reference.*



manifold examples

Floating Balls

For most applications of Nutri-Sphere-N NH₃ at 32 oz/acre, The Green plastic ball gives a good flow indication. If a heavier ball is needed, use the Red Plastic ball. See Fig.1

On the Gx40 Synergist low-volume system, the flow appears to be more stable if only one ball is used.



Ball retainer - If top is removed, be sure that the ball retainer is in place when top is reinstalled.

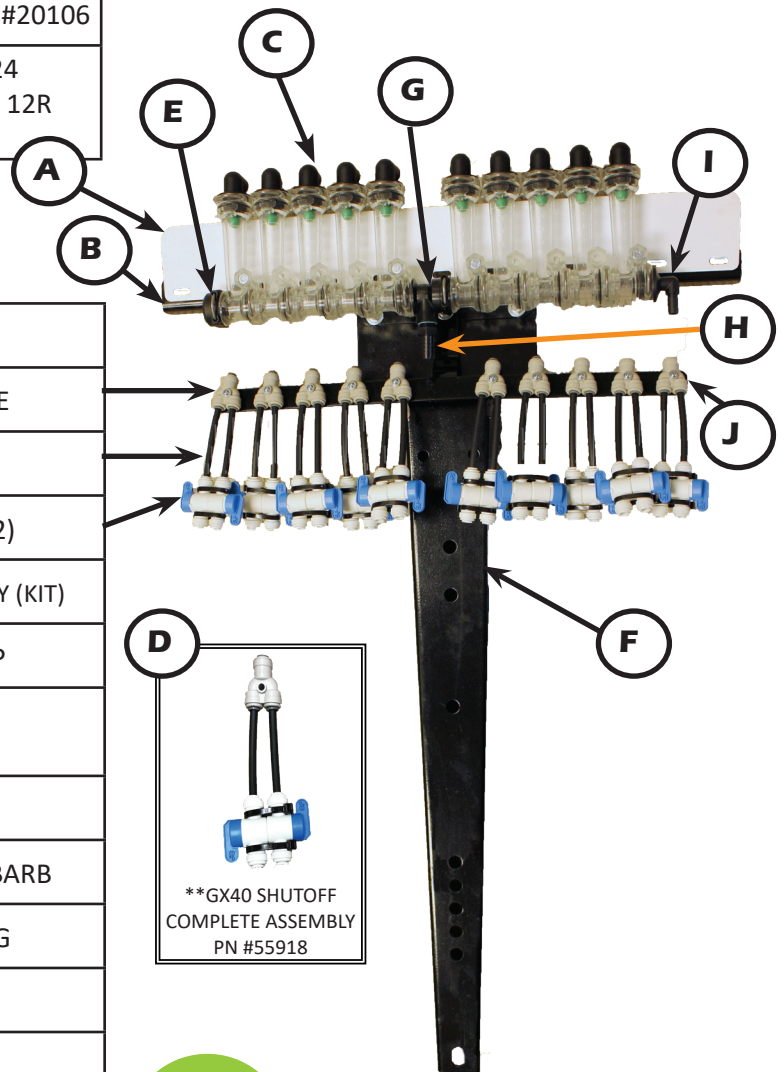


Fig. 1

GX40 SIGHT COLUMN BRACKETS		
PN#		DESCRIPTION
A	406	UP TO 6R WHT BACKDROP
	414	UP TO 8R WHT BACKDROP
	20106	UP TO 12R WHT BACKDROP
B	18082	MOUNTING BRACKET FOR PN#406
	18088	MOUNTING BRACKET FOR PN#414
	18083	MOUNTING BRACKET FOR PN#20106
SIGHT COLUMN HARDWARE KIT - PN#38324 HARDWARE KIT USED FOR MOUNTING UP TO 12R ONTO GX1 CHASSIS BRACKET		

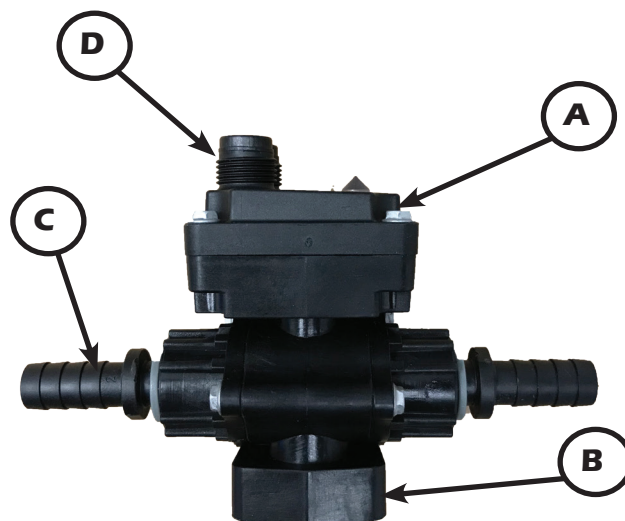
HARDWARE TO MOUNT SHUTOFF ASSEMBLY		
1 OF EACH REQUIRED PER ROW	PN#	DESCRIPTION
	715	6-32 NYLON LOCK NUT
	714	6-32X1" PHIL RH MS
	18182	#6 SAE FLAT WASHER

C	25709	1/4 PTC TOPS
D	37721	DIVIDER W/MOUNT HOLE
	19920	EVA14
	19848	1/4" PTC SHUTOFF (QTY 2)
	55918	**GX40 SHUTOFF ASSEMBLY (KIT)
E	18039	COLUMN END CAP & CLIP
F	38260	GX1 CHASSIS (TOMAHAWK ONLY)
G	18042	ISOLATED FEED
H	32264	3/8 MNPT TO 3/8 HOSE BARB
I	18033	3/8" HOSE SHANK-90 DEG
	25682	LOCK U-CLIP
J	17701	GX1SHUTOFFBRACKET
COMMON UBOLT(S)	17703	GXUBOLT 6 X 5 1/2" x 1/2"
	37726	GXUBOLT 4 X 7 X 5/8"
	55222	GXUBOLT 6 X 8 1/2" x 5/8"
	20554	GXUBOLT 6 X 8 X 5/8"



Implements that are less than 60 ft. wide need to be setup as one section in order to prevent range dropping below flow meter capabilities at lower speeds. Using more sections is not recommended.

GX40 PRO STOP HARNESSING		
PN#	SIZE	M12 TO 3 PIN CONNECTORS
54406	3FT	
54408	6.5FT	
55410	9.8FT	
54412	13FT	
54414	19FT	
54416	29FT	
54418	39FT	
**CUSTOM GX40 BOOM EXTENSIONS AVAILABLE AT EXTRA COST **		



GX40 VALVE BODY ASSEMBLY			
	PN#	DESCRIPTION	COMPLETE Gx40 BASE VALVE ASSEMBLY PN# 709
A	55716	GX30PROSTOP - E VALVE M12 (VALVE ONLY)	
B	17720	PRO STOP BODY BRACKET (NOT SHOWN)	
C	20808	3/8 TUBE TO 3/8 BARB (2 REQ'D)	
D	37665	GX40 M12CAP (NOT SHOWN)	

GX40 SIGHT COLUMNS		
PN#	DESCRIPTION	
LOW FLOW	25689	Wilger Low Flow Column Only
	25687	Wilger Low Flow Column W/balls, clip, retainer (No Top)
	37617	Wilger Low Flow Complete Column(s) - 4 pack w/ End cap, clips & 1/4QC Tops
BALL SELECTION FOR THE GX40		
1-3 GPA	18077	Green Plastic* Ball
2-4 GPA	18078	Red Plastic* Ball
*For 32 oz/acre at 7mph or less the Green ball works the best. Higher speeds may work better with the Red ball **		



PN#	DESCRIPTION
55634	GX40 DUAL TUBING - 12 FT SKY/NAVY
55938	GX40 DUAL TUBING - 12 FT GREY/NAVY
38251	GXMT GREEN (SOLD BY THE FT) NOTE: GX40 USES 4FT OF GREEN MT PER ROW.
20121	1/4 PTC DIVIDER
55212	.3 LB X 1/4" QC CHECK VALVE

MICRO TUBE PLUMBING KITS

(Read Instructions Completely before Beginning Installation)

The GX40 Synergist system comes with a Dual micro tube distribution system. These plumbing kits will contain everything you need to distribute product from the flowmeter outlet down to the ground application device.

For most applications of NutriSphere-N NH3 at 32 oz/acre on 30" rows, the Gray micro tube will be what is used. When applying in cold weather and/or at high speeds, it may be necessary to use the Navy Blue micro tube. The system will work at pressures up to 50 psi, but for prolonged use above 45 psi, consider switching to a larger tube.

FIELD OPERATION OF DUAL MICRO TUBE

The best micro tube to use may change based upon temperature, application speed and product batch.

AgXcel recommends you start with the Gray tube (for typical 32 oz/acre and 30" row spacing). Conduct a test using calibration mode to determine your system pressure. Recommended pressure is between 10-40 psi.

The system will operate up to 50 psi. However, if prolonged application with pressure above 45 is anticipated consider changing to the Navy Blue Metering tube.

NOTE: Flow Tests with water will have very different pressure readings than what the system will have with NutriSphere-N. The pressure will be much less with water for a given flow than with NutriSphere-N.

ADVANTAGE OF DUAL MICRO TUBE

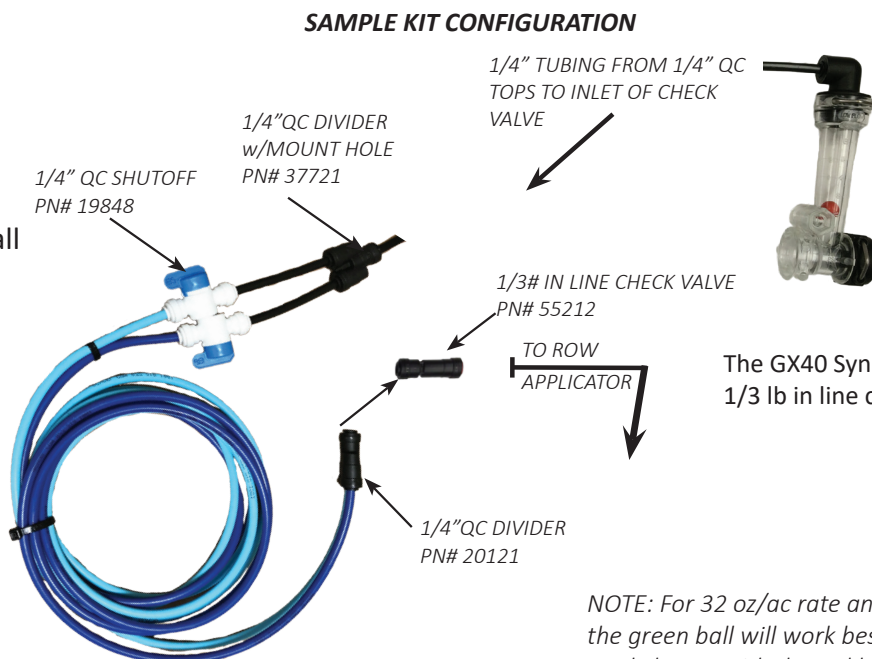
Micro tubes provides a larger passage way diameter than a comparable orifice. Typical NutriSphere-N NH3 applications apply around 1 to 1.5 oz/min/row. An orifice of this rate would have a 0.015" diameter opening. The GX40 Synergist uses micro tubes Navy Blue and Gray. This 12' tube with more than 3 times the diameter creates a system excellent in providing low volume row to row distribution.

By using two micro tubes, the system can provide proper application as the product properties change due to temperature, mixtures and other factors.

CHECK VALVES

(Read Instructions Completely before Beginning Installation)

A standard dual check valve system with two micro tubes as shown on the left. This allows the flow to be directed to the small tube, large tube or to both tubes by opening or closing the valves by twisting the blue caps.



Dual Navy Blue/Grey - PN# 55938 * - Standard kit

Dual Navy/Sky - PN# 55634 - Situational and dependent on speed of implement

12' lengths per row are standard for the GX40 Synergist and included in all kits.

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TYPICAL PLUMBING SETUP

(Read Instructions Completely before Beginning Installation)

Your shanks and plumbing setup may vary from those shown here.

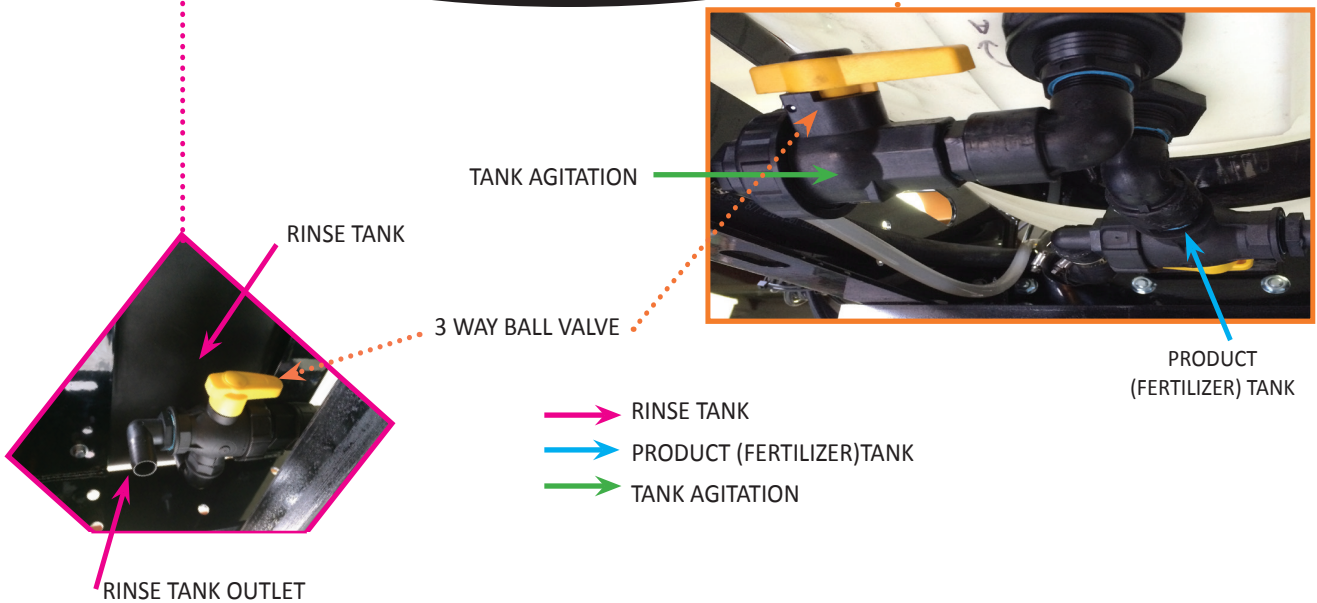
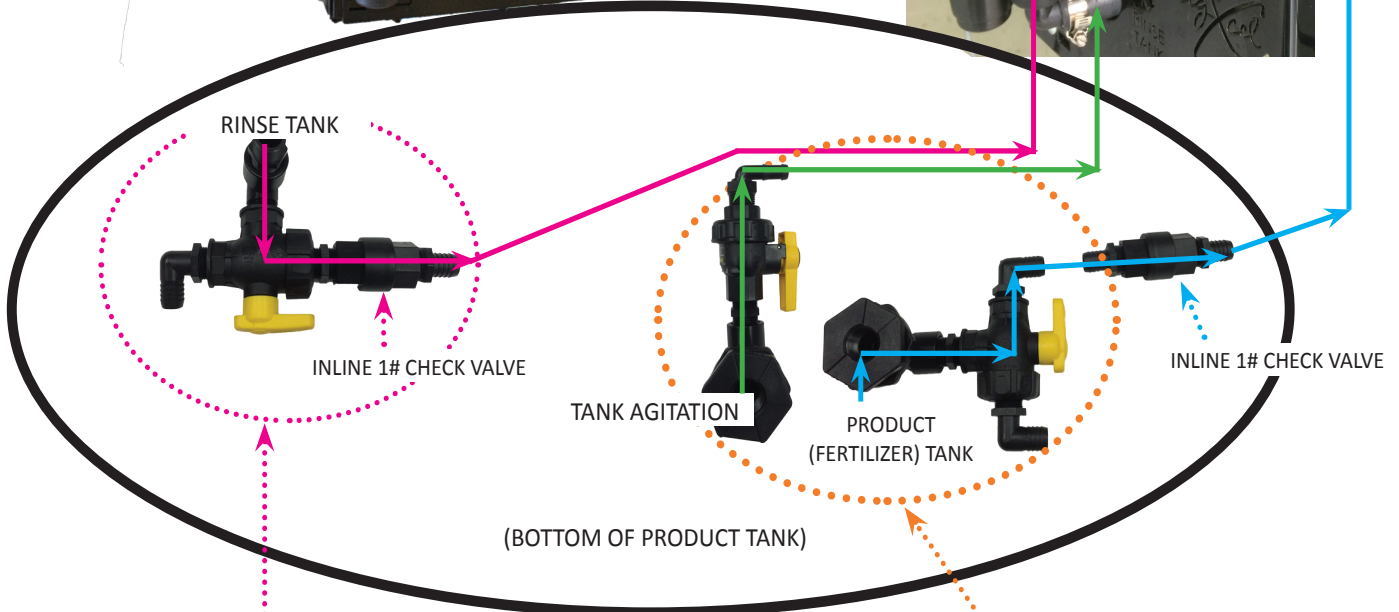
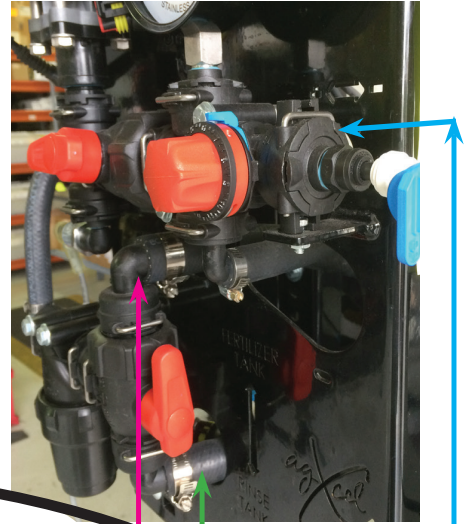
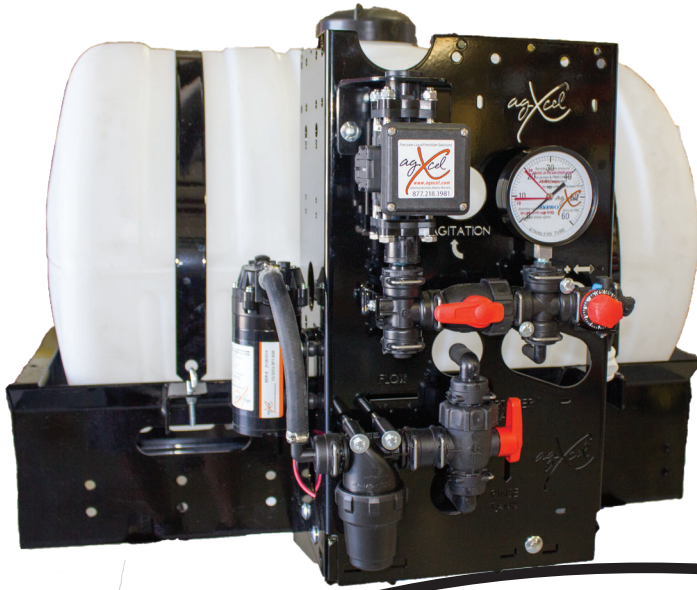
The 4' green tube delivers the product to the shank.

1. Slide a 2' piece of 3/8" hose over the green tube along with 2 clamps.
2. Slide the green hose in the tube on the shank as far as it will go.
3. Slide the 3/8" hose down over the tube. Clamp 3/8" hose at the top and at the bottom.
4. Connect Gray tube 1/4" QC x 1/4" QC. Cap both ends of the Navy Blue tube. *Navy Blue tube will be used when cold weather and/or high speeds create too high pressure in the Navy Blue tube.
5. Connect Gray blue tube to outlet side check valve provided.
6. Connect the black 1/4" tubing from top of flow indicator to inlet of check valve.



GX40 TANK PLUMBING DETAIL

(Read Instructions Completely before Beginning Installation)



- ➔ RINSE TANK
- ➔ PRODUCT (FERTILIZER) TANK
- ➔ TANK AGITATION

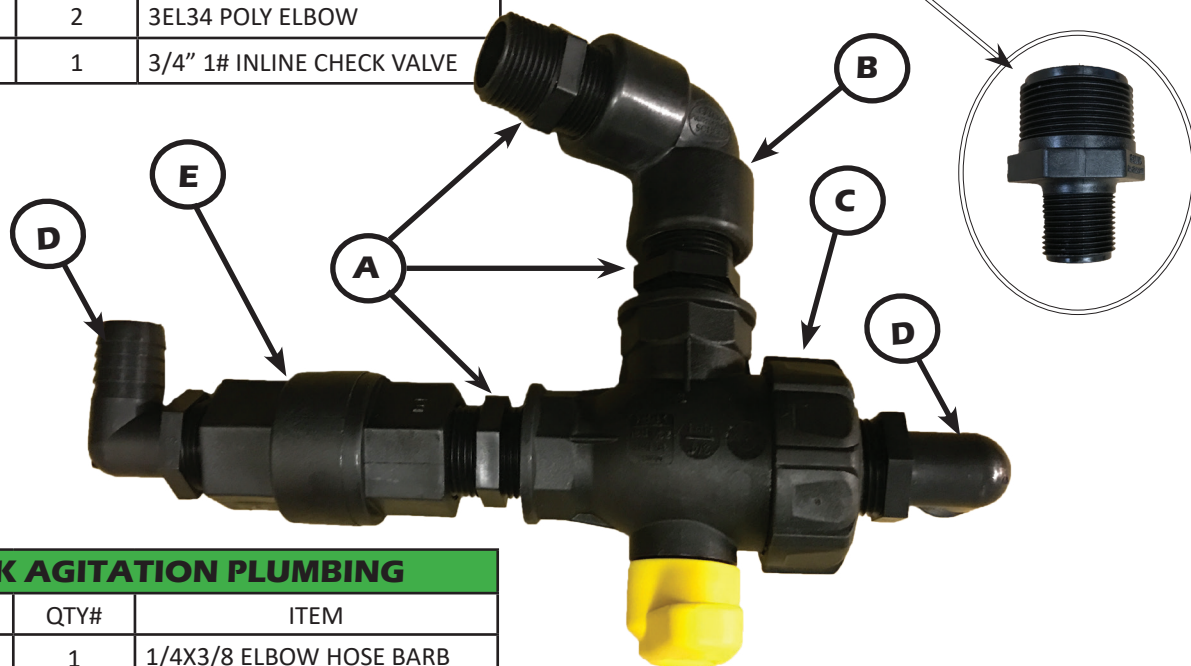


PRODUCT TANK PLUMBING

	PN#	QTY#	ITEM
A	32399	3	3/4 THREADED NIPPLE
B	50577	1	3/4 PIPE ELBOW
C	37667	1	3-WAY BALL VALVE
D	32331	2	3EL34 POLY ELBOW
E	54022	1	3/4" 1# INLINE CHECK VALVE

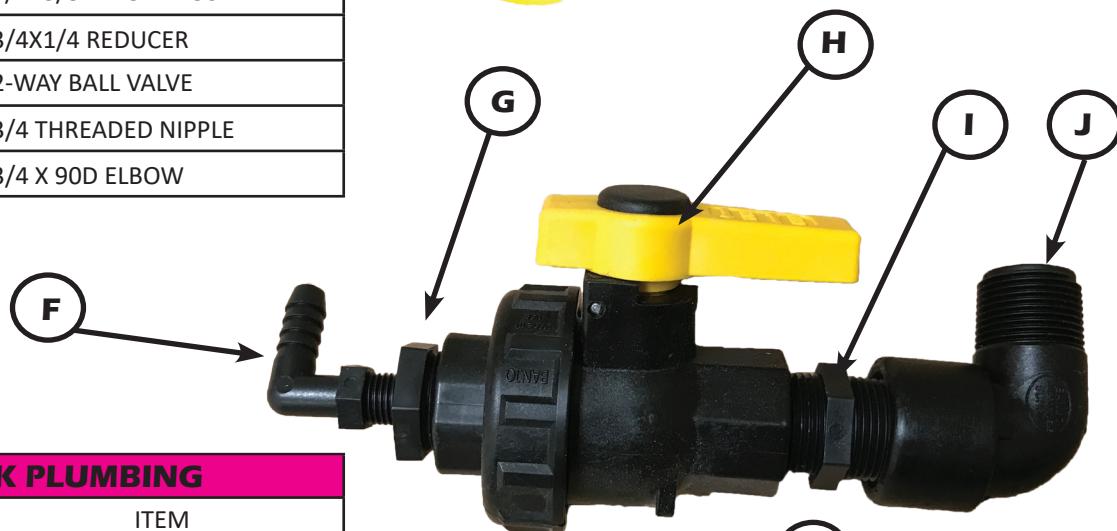
A & B are used with
a 55 gal tank.

For a 110 gal tank
substitute A & B for
PN# 52108 (shown)
1-1/4 X 3/4 REDUCER



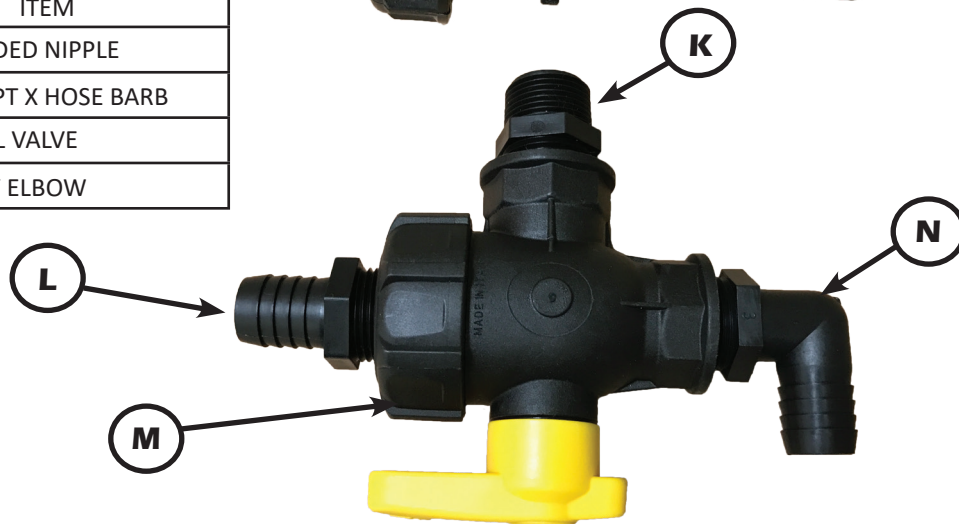
TANK AGITATION PLUMBING

	PN#	QTY#	ITEM
F	32324	1	1/4X3/8 ELBOW HOSE BARB
G	32433	1	3/4X1/4 REDUCER
H	52169	1	2-WAY BALL VALVE
I	32399	1	3/4 THREADED NIPPLE
J	52146	1	3/4 X 90D ELBOW



RINSE TANK PLUMBING

	PN#	QTY#	ITEM
K	32399	1	3/4 THREADED NIPPLE
L	18005	1	3/4x3/4 MPT X HOSE BARB
M	37667	1	3-WAY BALL VALVE
N	32331	1	3EL34 POLY ELBOW

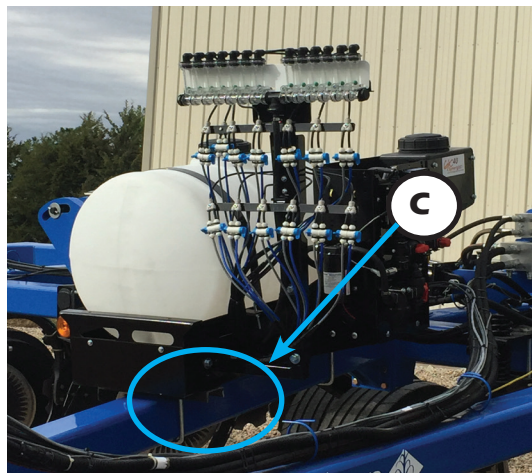
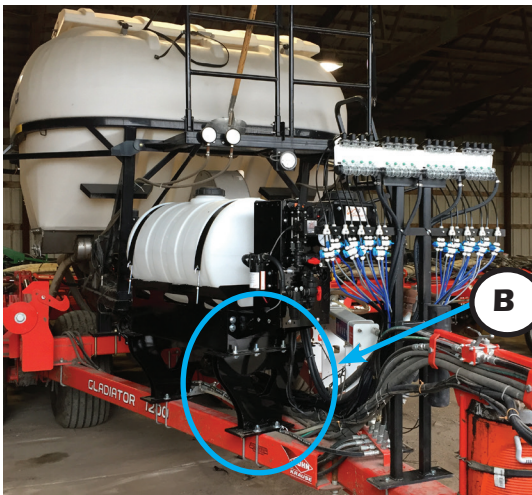
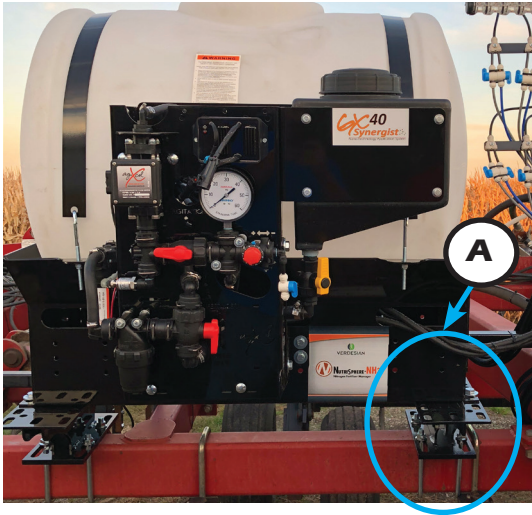


AGXCEL SYNERGIST MOUNTING OPTIONS

Various brackets and u-bolts are available to provide a way to mount the GX40 Synergist to almost any implement. Your AgXcel configuration specialist will get your implement information at ordering time to make sure that all of the hardware needed for your system is included.

ITEM#	PN#	DESCRIPTION
A	55598	GX40_UNIVERSALTANKMOUNT 6"
B	55597	GX40_UNIVERSALTANKMOUNT 16"
	55596	GX40_UNIVERSALTANKMOUNT 24" (NOT SHOWN)
	38327	GXUNIVERSALTANKMOUNTBOLT KIT

PN#38327 = BRACKET HARDWARE PACKAGE
(USED TO MOUNT GX40 SYNERGIST TANK CRADLE
TO UNIVERSAL MOUNT BRACKET 6", 16", 24" OR
LOW PROFILE BRACKET)



The most common mounting options are shown here. Also GX40 systems can be mounted directly to the tool bar as shown above. Agxcel carries a variety of sizes to fit majority of tool bar sizes.

ITEM#	PN#	DESCRIPTION
C	55625	GX40_LOWPROFILEBARMOUNT
	53719	9" BOLTS 5/8"
	38402	5/8" WASHER
	37601	5/8" SPIN NUT
	38327	GXUNIVERSALTANKMOUNTBOLT KIT



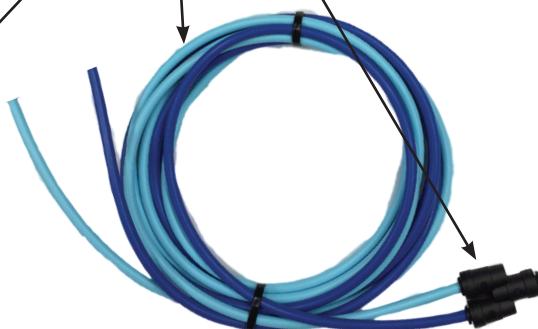
SYNERGIST FIELD KIT - PN#55558



COMPLETE AGXCEL GX40 SYNERGIST FIELD KIT
CONTAINING CRITICAL COMPONENTS TO KEEP YOU
RUNNING IN THE FIELD.

KIT INCLUDES:

SYNERGIST FIELD KIT PN#55558		
PN#	ITEM	QTY
25709	WILGER 1/4" CAP QC	1
37614	WILGER LOW FLOW COLUMN	1
262	QC3 (1/4" TO 1/4" QC)	4
55212	1/3# IN LINE CHECK VALVE	2
38412	SST #6 CLAMPS	2
55938	GX6MT DUAL NAVY/GREY 12FT	2R
37721	1/4" DIVIDER WITH MOUNT HOLE	2
20121	1/4" DIVIDER	2
32324	QA PUMP FITTINGS 3/8" BARB	2
709	MICRO-VALVE W/BODY	1
20064	2.0 QA PUMP	1



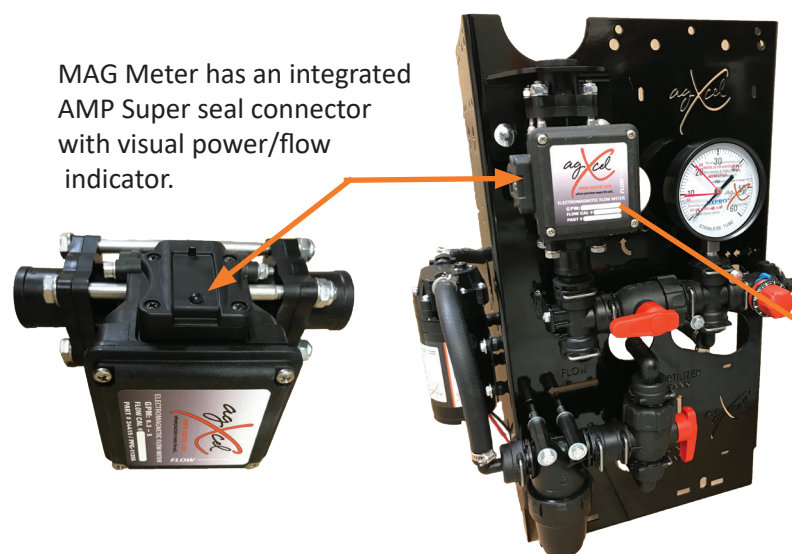
****OPTIONAL FIELD KIT AVAILABLE BEYOND BASIC
FIELD KIT PROVIDED WITH EVERY SYSTEM****

FLOWMETER OVERVIEW

(Read Instructions Completely before Beginning Installation)

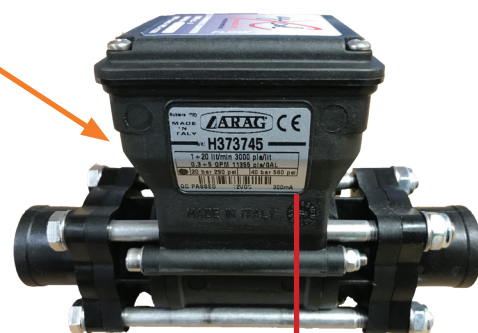
AGXCEL MAG FLOWMETER

The AgXcel Mag Flow meter is a magnetic flow meter, also technically known as an electromagnetic flow meter. A magnetic field is applied to the metering tube, which results in a potential difference proportional to the flow velocity perpendicular to the flux lines. The physical principle at work is electromagnetic induction. The Mag meter is superior to other flow meter since there are no moving parts to replace or maintain just as when dirt or fertilizer with particles is present. Also given that the Mag meter detects the flow of ions in the liquid, it can therefore accommodate for viscosity or liquid density changes. Given the superior features of the Mag flow meter, a quick catch test is always recommended to ensure precision application.



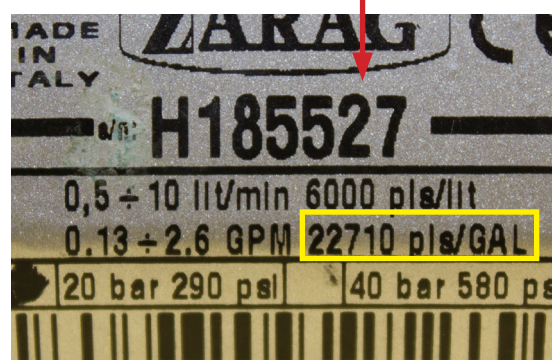
MAG Meter has an integrated AMP Super seal connector with visual power/flow indicator.

The Synergist uses special quick attach fittings that lock n clip into place making easy part replacement.



On the magnetic flowmeter there will be a sticker located on one of the sides. Find the pulses per gallon and use the chart in your OEM manual to determine your flowmeter calibration number.

FLOW RANGE (GPM)	PULSES PER GALLON
0.08 - 1.6*	22710
0.13 - 2.6	22710
0.3 - 5	11355
0.6 - 13	4542
1.3 - 26	2271
2.6 - 53	1135



When calling for tech support our technicians may ask if you have a "Divide by 8" cable connected to the flowmeter. The image to the right is what the cable looks like. This only applies to the magnetic flowmeter. This cable is easily identified by the small "pill box" in the middle of the harness.



*GX40 Synergist exclusively uses the .08-1.6 flowmeter. Special settings to read in oz/acre. See OEM manual for details.



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GX ACCESSORY - RECIRCULATION KIT

(Read Instructions Completely before Beginning Installation)

APPLICATIONS

1. Recirculation flow is required for product agitation.
2. IF a low flow rate is required, that would require pump to run less than 10-20% of maximum capacity. This kit will allow the pump to turn faster, while only applying a low rate of product. This makes the pump performance more stable under these circumstances. Make sure the flowmeter minimum flow is capable of metering the flow rate you wish to apply to the ground.

HOW IT WORKS

The recirculation valve diverts some pump flow before the flowmeter. The application rate is still measured by the flowmeter and everything that passes through the flowmeter is applied to the ground. Adjust the regulation valve to set the required recirculation.

USE OF THIS KIT LOWERS THE MAXIMUM RATE THAT CAN BE APPLIED

Do I need recirculation flow?

Recirculation flow allows the pump to run faster than if the total pump flow was applied to the ground. This may be helpful when operating at very low rates. The Synergist will typically operate with the recirculation valve closed. The metering tube on the recirculation loop can be changed to allow for more or less recirculation. Too much recirculation can result in unstable flow reading on the display.

RECOMMENDED CARE AND MAINTENANCE

(Read Instructions Completely before Beginning Installation)

WINTERIZATION

AgXcel recommends flushing your fertilizer pump and complete system with adequate amounts of water first. Next, use RV antifreeze to winterize your system by pumping an adequate amount through all components.

RECOMMENDED PRESSURE (GX ELECTRIC SYSTEMS ONLY)

Agxcel recommends to maintain a pressure between 10 and 20 psi. Doing so, and with proper winterization, will ensure the durability of the system, and reduce problems when preparing for the next season.

TESTING THE SYSTEM

Agxcel recommends testing your system with water first. Water testing will help determine if the plumbing and hardware is secure.

CALLING FOR TECH SUPPORT

Before calling for tech support, please check our troubleshooting section. If your problem cannot not be resolved please have your serial number handy so our technicians can easily look up your order. Serial numbers can be located on the chassis of the pump systems, or on the front page on the installation guide.

Recirculation Regulation Valve



3300 Industrial Series Pumps

Installation, Operation, Repair and Parts Manual

Description

AgXcel offers various pump models for different applications. The information outlined in this manual is general and not specific to all 3300 series pumps. Be certain the pump materials are compatible with the fluid being pumped. Product data sheets, outlining detailed specifications such as thermal limits, load capacities, and performance curves are available for individual models, along with further technical data. If unsure about chemical compatibility or intended applications of a motor, please call AgXcel for assistance.



General Safety Information

⚠ California Proposition 65 Warning -- This product and related accessories contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

NOTE

Notes are used to notify of installation, operation, or maintenance information that is important but not safety related.

⚠ CAUTION

Caution is used to indicate the presence of a hazard, which will or may cause minor injury or property damage if the notice is ignored.

⚠ WARNING

Warning denotes that a potential hazard exists and indicates procedures that must be followed exactly to either eliminate or reduce the hazard, and to avoid serious personal injury, or prevent future safety problems with the product.

⚠ DANGER

Danger is used to indicate the presence of a hazard that will result in severe personal injury, death, or property damage if the notice is ignored.

⚠ CAUTION

“Intermittent Duty” is defined as: operated and/or frequently started within a period of time that would cause the motor to reach its maximum thermal limits. Once the maximum thermal limit is obtained, the motor must be allowed to return to ambient temperature before resuming operation.

⚠ CAUTION

DO NOT use to pump flammable liquids. Never operate the pump in an explosive environment. Arcing from the motor brushes, switch or excessive heat from an improperly cycled motor may cause an explosion.

⚠ CAUTION

DO NOT assume fluid compatibility. If the fluid is improperly matched to the pump’s elastomers, a leak may occur. Pumps used to transfer hazardous or hot (max. tempera-

ture 120°F [49°C] viton only) chemicals must be in a vented area to guard against the possibility of injury due to harmful or explosive liquid/vapors.

⚠ CAUTION

DO NOT operate the pump at pressures which cause the motor to exceed the amperes rating indicated on the name plate. Various pump models are equipped with thermal breakers to interrupt operation due to excessive heat. Once the temperature of the motor is within proper limits, it will automatically reset, and the pump will start operation without warning.

⚠ CAUTION

To prevent electrical shock, disconnect power before initiating any work. In the case of pump failure, the motor housing and/or the pumped fluid may carry high voltage to components normally considered safe.

Hazardous Substance Alert

1. Always drain and flush pump before servicing or disassembling for any reason (see instructions).
2. Never store pumps containing hazardous chemicals.
3. Before returning pump for service/repair, drain out all liquids and flush unit with neutralizing liquid. Then, drain the pump. Attach tag or include written notice certifying that this has been done.

NOTE

It is illegal to ship or transport any hazardous chemicals without United States Environmental Protection Agency Licensing.



Pressure Switch Operation

The pressure switch reacts to outlet pressure and interrupts power at the preset shut-off pressure indicated on the pump label. When outlet pressure drops below a predetermined limit (typically 15-20 psi [1-1.4 bar] less than the shut-off pressure), the switch will close and the pump will operate until the shut-off (high) pressure is achieved. The shut-off pressure is set to factory calibrated standards. See the motor label for specific pump specifications.

⚠ CAUTION

Improper adjustment of the pressure switch may cause severe overload or premature failure. Failures due to improper adjustment of the pressure switch will not be covered under the limited warranty.

If the plumbing is restrictive or the flow rate is very low, the pump may re-pressurize the outlet faster than the fluid is being released, causing rapid cycling (ON/OFF within 2 seconds). If the pump is subjected to rapid cycling during normal operation, damage may occur. Applications which exhibit rapid cycling should have restrictions in the outlet minimized.

Bypass Operation

A bypass pump may be used for applications that normally induce frequent start/stop of the motor, and thereby create a potential for overheating. Models equipped with an internal bypass are designed to pump at high pressure while at low flow rates.

Bypass models equipped with a switch may operate for several seconds even though the outlet side has been closed off. Contact AgXcel for information regarding bypass pumps.

Mounting

The 3300 series pumps are self priming. Horizontal and vertical prime vary depending on the fluid viscosity and pump configuration.

The pump should be located in an area that is dry and provides adequate ventilation. If mounted within an enclosure, provisions to cool the motor may be necessary. If increased heat dissipation is necessary, motor mountable heat sinks are available from AgXcel.

⚠ CAUTION

DO NOT locate the motor near low temperature plastics or combustible materials. The surface temperature of the motor may exceed 250°F [120°C].

The pump may be mounted in any position. However, if mounting the pump vertically, the pump head should be in the down position so that in the event of a leak, fluid will not enter the motor.

Secure the rubber feet with #8 hardware. DO NOT compress the feet: doing so will reduce their ability to isolate vibration/noise.

Plumbing

Flexible high pressure tubing compatible with the fluid should be used to connect the inlet/outlet ports. Tubing should be 1/2" [13 mm] I.D. and at least an 18 in. [46 cm] length is suggested to minimize stress on the fitting/ports and reduce noise. Allow for the shortest possible tubing route and avoid sharp bends that may kink over time.

NOTE

Restrictions on the inlet may cause vacuum levels to reach the fluid vapor pressure, causing cavitation, degassing, vapor lock, noise, and a loss in performance. Inlet pressure must not exceed 30 psi [2.1 bar] maximum.

NOTE

AgXcel does not recommend the use of metal fittings or rigid pipe to plumb the inlet/outlet ports. Standard plastic male and female-threaded fittings can be acquired at commercial plumbing supply stores. AgXcel also distributes swivel barb fittings and special fittings through its dealers.

1/2" Female NPT models: In some cases, the ports may require a suitable thread sealer applied sparingly. DO NOT over-tighten, max. torque 3.7 ft. lbs. [45 in. lbs. (5 Nm)].

1/2" Male-threaded models are intended to be used with SHURflo swivel barb fittings which seal with an internal taper when hand-tightened. Standard 1/2" NPT fittings may be used when tightened to a maximum torque of 3.7 ft.lbs [45 in.lbs (5 Nm)].

⚠ CAUTION

Sealers and Teflon tape may act as a lubricant, causing cracked housings or stripped threads due to over-tightening. Care should be used when applying sealers. Sealers may enter the pump, inhibiting valve action, causing no prime or no shut-off. Failures due to foreign debris are not covered under warranty.

Installation of a 50-mesh strainer is recommended to prevent foreign debris from entering the pump.

If a check valve is installed in the plumbing, it must have a cracking pressure of no more than 2 psi (.14 bar).

Electrical

⚠ CAUTION

Electrical wiring should be performed by a qualified electrician, in accordance with all local electrical codes.

The pump should be on a dedicated (individual) circuit, controlled with a double pole switch (VAC U.L./C-UL certified) rated at or above the fuse ampere indicated by the pump motor label. Depending on distance of the power source from the pump and ampere load on the circuit, wire may need to be heavier than indicated by the chart.

⚠ CAUTION

All 115 VAC and 230 VAC pump motors and systems MUST be grounded per local and state electrical codes.

Improper duty cycle and/or rapid start & stop conditions may cause the internal thermal breaker (if equipped) to

trip, or can result in premature motor or switch failure due to excessive heat.

For the pump to meet U.L./C-UL requirements, the circuit MUST be protected with a slow-blow fuse (U.L./C-UL certified) or equivalent circuit breaker as indicated on the motor label. Use an approved wire of the size specified or heavier.

⚠ CAUTION

Circuit protection is dependent on the individual application requirements. Failure to provide proper overload/thermal devices may result in a motor failure, which will not be covered under warranty.

Voltage	Wire Leads	Wire Size	Fuse Rating
12 DC			
24 DC	Red (positive +)	#14 AWG [2.5 Mm ²] (or heavier)	SEE PUMP MOTOR LABEL
36 DC	Black (negative -)		
115 AC	Black (common)	#16 AWG [1 Mm ²] C-UL - TEW / UL 1015 (or heavier depending on distance)	
	White (neutral)		
	Green (ground)		
230 AC	Brown (common)		
	Blue (neutral)		
	Green/Yellow (ground)		

Troubleshooting

Symptom

Corrective Action(s)

Pump will not start:

Check fuse or breaker.
Check for correct voltage ($\pm 10\%$) and electrical connections.
Check pressure switch operation and correct voltage at switch or motor wires (as equipped).
Check rectifier or motor for open or grounded circuit.
Check for locked drive assembly.

Pump will not prime:
(no discharge/motor runs)

Check to see if out of product.
Check strainer for debris.
Check inlet tubing/plumbing for severe vacuum leak.
Check to see if inlet/outlet tubing is severely restricted (kinked).
Check for debris in pump inlet/outlet valves.
Check for proper voltage with the pump operating ($\pm 10\%$).
Inspect pump housing for cracks.

Leaks from pump head or switch:

Check for loose screws at switch or pump head.
Check to see if switch diaphragm is ruptured or pinched.
Check for punctured diaphragm if fluid is present at bottom drain.

Pump will not shut off:
(pressure switch equipped)

Check to see if output line is closed and not leaking.
Check for air trapped in outlet line or pump head.
Check for correct voltage to pump ($\pm 10\%$)
Check inlet/outlet valves for debris or swelling.
Check for loose drive assembly or pump head screws.
Check pressure switch operation and/or if adjustment incorrect.

Noisy / rough operation:

Check mounting feet to see if they are compressed too tight.
Does the mounting surface multiply noise (flexible)?
Check for loose pump head or drive screws.
Is the pump plumbed with rigid pipe, causing noise to transmit?



WARRANTY:

AgXcel manufactured systems come with a 1 year limited warranty. Electronic components from our OEM vendors come with a 1 year limited warranty and some components only have a 90 day warranty. (e.g. the Garmin GPS devices)

AgXcel warrants that the products or services sold here shall be free from defects in material and workmanship under normal use and services when correctly installed, used, and maintained. This warranty of quality shall terminate 1 year after delivery of the product, and shall not apply to products which have been subject to misuse, abuse, neglect, improper storage, handling, or maintenance. If the product proves to be defective within the warranty period the purchaser must contact AgXcel technical support team to troubleshoot the product to verify the defect. If technical support feels there is an issue, at AgXcel's discretion a new or factory refurbished part will be shipped to replace the part in question. All product(s) replaced or repaired under warranty shall carry the remainder of the warranty left on the original purchase. Under no circumstances shall AgXcel be liable for special, indirect, or consequential damages. In particular AgXcel shall not be liable for damage to crops as the result of misuse or negligence in the application of chemicals or operation of AgXcel products.

Our warranty process is as follows:

- When a warranty claim is made; at AgXcel's discretion a new or factory refurbished part will be shipped and invoiced. It is very important to note that the invoice is due in full within 30 days from the invoice date. Finance charges will be applied if not paid in full. Credit to your account will be processed when OEM validates and approves your warranty claim.
- It is the Authorized Dealers'/Customers' responsibility to return the warranty part to AgXcel for review within 15 days. (Note return procedure below)
- Once the part is received AgXcel will test the part to justify the claim.
- Part is then shipped to the original manufacturer to validate for warranty.
- If the original manufacturer determines that the part qualifies; your account will be credited for the new part sent.
- If the manufacture denies warranty and the part is in working order it will be returned to the authorized dealer.
- If the part is not in working order it will be discarded unless you request that it be returned to you.

RETURNS:

AgXcel will gladly accept returns for new items purchased directly from us if returned within 30 days of receipt. However returned items must be accompanied by the original product packaging, any associated components and informational tags (such as flow meter calibration tag). Metal brackets are not returnable unless they are in new condition and are not scratched. Authorized Dealers/Customers wishing to return items must contact AgXcel at 877-218-1981 or info@agxcel.com prior to returning any items to request a RMA number. **Packages sent with no RMA number are UNAUTHORIZED and will be refused by our receiving department and returned to sender at sender's expense.**

Once the return has been approved and a RMA number is obtained, AgXcel will contact the Authorized Dealer/Customer with RMA number and instructions on how to return the items.

Ensure that items are properly packaged; taking special care with items that can be scratched, damaged or broken during

shipping. Clearly write the RMA number on the outside of the package and return to AgXcel. {Return shipping and handling fees are the customer's responsibility and will not be reimbursed by AgXcel.} AgXcel highly recommends that a traceable method of shipping is used for your protection. AgXcel is not responsible for damaged or lost items due to shipping. Upon receipt of returned items AgXcel will inspect all the items and give the Authorized Dealer/Customer credit for the approved return within 30 days. Credit will not be given on items that are damaged, broken or used. This does not apply to warranty returns.

Credit for the RMA will be placed on the Authorized Dealers' account. To receive credit in the form of a check the Authorized Dealer must request this through AgXcel accounting. Customers' credit for the RMA will be issued when approved.

Returns will not be accepted for credit on items that are:

- Opened or used
- Special orders - Items that are specially ordered from an outside vendor not normally held in AgXcel stock
- Returned more than 30 days after delivery
- Returned without an RMA
- Returned in a package not well suited for the item
- Partial return of items sold as a kit

Products returned to AgXcel must be thoroughly cleaned and free of all chemical contamination. Items not properly cleaned will be returned to the owner at their expense.

A 20% re-stocking fee will be applied on all returned parts.

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